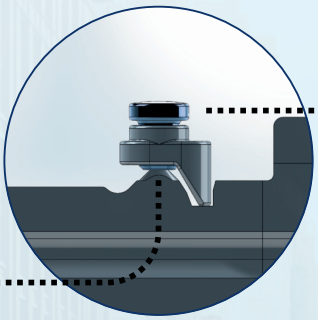
Brass Cylinder

Storefront Hardware & Replacement Hardware Catalog

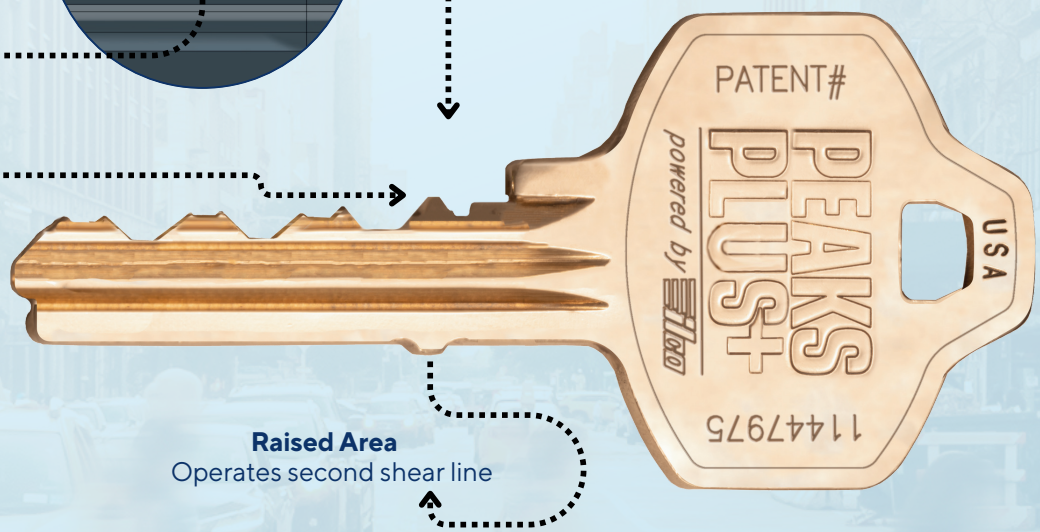


ilco®



Patented Peaks Plus Pin
Recess in pin interacts with hollow milled key

Hollow Milled Key
Form matches shape inside pin



Raised Area
Operates second shear line

PEAKS® Plus patent key controlled system can fit in virtually anywhere including installations like:

MEDICAL FACILITIES
Pharmacies, Laboratories, Patient Records, Hazmat Areas

AIRPORTS
Customs, Jet Ways, Air Traffic Towers, Operations

RETAIL
Storefront, Kitchens, Offices, Storage Areas, Restaurants, Shopping Centers

GOVERNMENT PUBLIC FACILITIES
Museums, Military, Police, Government Chambers, Communication Centers

EDUCATIONAL
Classrooms, Libraries, Dormitories, Auditoriums, Office Spaces

MANUFACTURING
Tool Cribs, Offices, Information Technologies, Shipping/Receiving, Cafeterias

BANKS AND PROFESSIONAL
Offices, Suites, Computer Rooms, Conference Rooms

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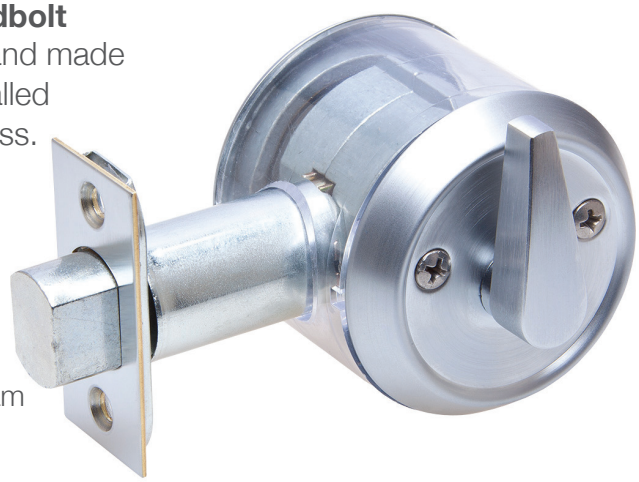
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Mortise Cylinder Deadbolts

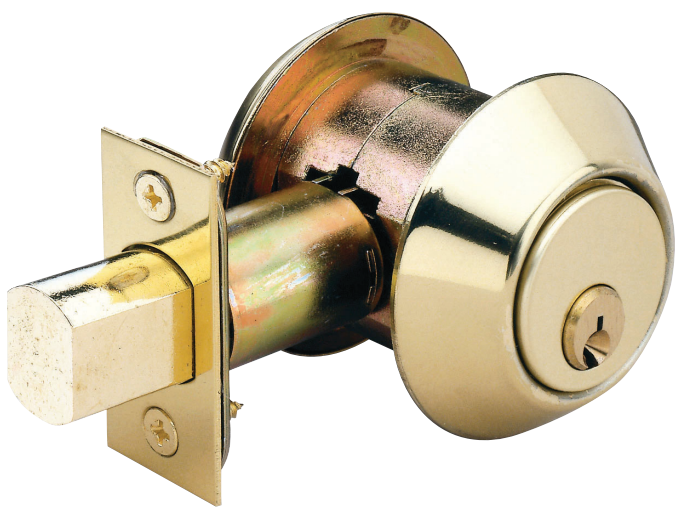
4500 Series — Heavy Duty, Professional Deadbolt

The Ilco Mortise Cylinder Deadbolt is heavy duty and made for professional installation. This lock can be installed on virtually any wood or metal door of any thickness.



- Sold with or without Cylinder
- Available Single Cylinder with ADA Turn Lever, Double Cylinder, Dummy and IC Core Housing
- Single Cylinder model has field reversible handing
- Accepts standard US thread mortise cylinder
- Operates with Lori® fan shaped or Adams Rite® Cam
- Cross bore 1 7/8"- 2 1/8" (47.3mm – 54mm)
- Standard 1" (25.4mm) edge bore
- 3 backsets; 2" (50.8mm), 2 3/8" (60.3mm), 2 3/4" (70mm)
- Drive in or screw in bolts

DOOR THICKNESS	CYLINDER LENGTH
1 3/8"-1 3/4"	15/16" (23.8mm)
1 3/4"-1 7/8"	1" (25.4mm)
1 7/8"-2 1/8"	1 1/8" (28.6mm)
2 1/8"-2 3/8"	1 1/4" (31.7mm)
2 3/8"-2 5/8"	1 3/8" (34.9mm)
2 5/8"-2 7/8"	1 1/2" (38.1mm)
2 7/8"-3 1/8"	1 5/8" (41.2mm)
3 1/8"-3 3/8"	1 3/4" (44.4mm)
3 3/8"-3 5/8"	1 7/8" (47.6mm)
3 5/8"-3 7/8"	2" (50.8mm)



Mortise Cylinder Deadbolt ACCESSORIES & PARTS

Front/Faceplate

4500-xx-5012	1" (25.4mm) for 2" (50.8mm) & 2 3/8" (60.3mm) Bolts
4510-xx-5012	1 1/8" (28.6mm) for 2 3/4" (69.8mm) Bolts Strikes
4500-xx-5011	For Wood Jam with Reinforcer
4500-xx-5013	For Steel Jam with Dust Box
4500-83-2000	Dust Box only

Housing for Bolts

4500-84-5003	For 2 3/8" (60.3mm) & 2 3/4" (69.8mm) Backsets
4900-84-5005	For 2" (50.8mm) Backsets Thumbturn Lever /Rose Assembly
4500-xx-5016	Thumbturn Lever assembly for 4500 Series
4500-82-2007	Thumbturn Tailpiece only
4500-82-2008	Long Thumbturn Tailpiece -1 1/4" (31.7mm)

Screws

4200-98-4011	Cam Screw
4500-82-4014	Housing Screw 8/32 X 1" (25.4mm)
4500-xx-4018	Thumbturn Lever Rose Assembly Screws
4500-xx-4025	Long Rose Screws for Thick Doors
4500-99-4015	Set Screw
4500-80-1017	3" (76.2mm) Screw for HD Strike
4500-xx-1036	3/4" (19.05mm) Screw for standard Strike/Front

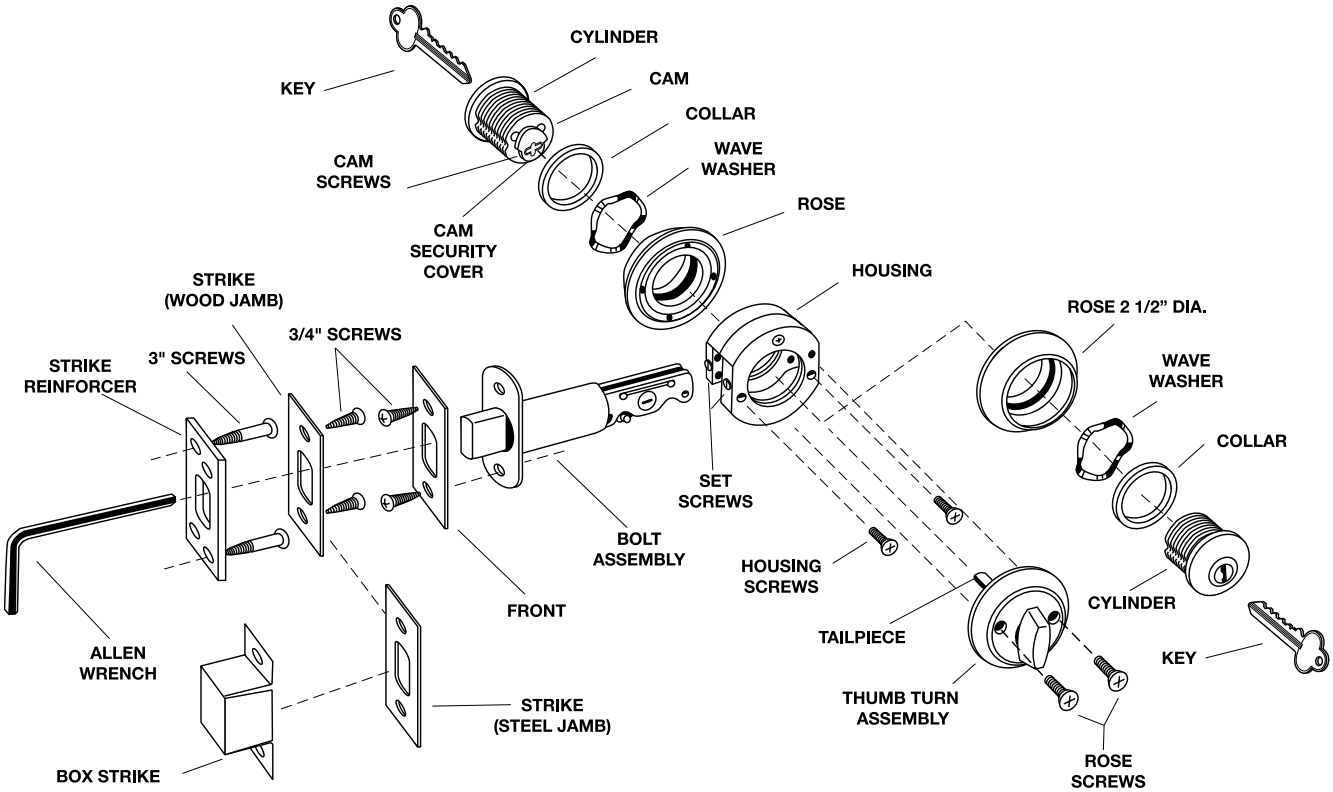
Collars & Roses

4500-xx-5017	Outside Rose
861E-xx-10	5/32" (3.97mm) Aluminum Collar
4500-81-4020	Wave Washer
4500-xx-5025	Spacer for Use With SFIC & Schlage LFIC

Miscellaneous

4500-80-4016	5/64" (1.98mm) Long Shank Allen Wrench
863R-00-10	Deadbolt Fan Cam for Mortise Cylinder
4500-80-2013	Security Cover for Cam/Keyway
4500-82-1012	Steel Strike Reinforcer, less screws
4500-xx-5050	2 1/4" (57.1mm) Thick Door Kit for 4510 with 1 1/4" (31.7mm) Cylinder

"xx" indicates insert finish.



How To Order Mortise Deadbolts

45 - 2 - 4 - 04 - 26D - 5 - 2 - 5 - AA - KA2

1	2	3	4	5	6	7	8	9	10
DESIGN	FUNCTION	BOLT/ BACKSET	STRIKE	FINISH	CYLINDER OPTION	CYLINDER SIZE	NUMBER OF PINS	KEYWAY	KEYING

1 DESIGN

45	Standard

2 FUNCTION

1	Single Cylinder
2	Double Cylinder
8	Classroom Function

3 BOLT / BACKSET

Standard Bolt	
0	No Bolt
2	2" Backset, 1" Front
3	2⅜" Backset, 1" Front
4	2¾" Backset, 1⅛" Front
Drive-In Bolt	
5	2⅜" Backset
6	2¾" Backset

4 STRIKE

03	Regular Duty (Optional/Steel)
04	Heavy Duty (Standard/Wood)

5 FINISH

03P	Bright Brass Permanent
04	Satin Brass
05	Antique Brass
10	Satin Bronze
10B	Oil-Rubbed Bronze
26D	Satin Chrome
26	Bright Chrome
32D	Satin Stainless Steel

6 CYLINDER

0	Complete Deadbolt Less Cylinder
2	Dummy Outside
3	ADA Turnknob Inside 4520 Series Only
4	Mortise Turnknob Cylinder Inside 4520 Series Only
5	Standard Keyed Cylinder
6	Captive Turnknob Cylinder Inside 4520 Series Only
8	I.C. Housing - 6 pin
9	I.C. Housing - 7 pin
10	LFIC Schlage HSG

7 CYLINDER LENGTH ♦

1	15/16"Long
2	1" Long
4	1⅛" Long
5	1¼" Long

♦ 1⅜"-2" mortise cylinders can be ordered separately.

8 NUMBER OF PINS

5	5 Pins
6	6 Pins

9 KEYWAY

See How to Order Cylinders Pages for Keyway Options

10 KEYING

See How to Order Cylinders Pages for Keying Options

STOCK LIST

45-1-4-04-26D-0
45-2-4-04-26D-0
45-1-3-04-03P-0
45-1-4-04-26D-5-2-5-SC-KD
45-1-6-04-26D-0

How to Order Cylinders

Example: Standard 1 inch, 5 pin mortise cylinder, Arrow keyway with Adams Rite cam, satin chrome finish, keyed alike in pairs.

7165 AA 2-26D-KA2

1 MODEL NO. | 2 KEYWAY | 3 CAM OR TAILPIECE | 4 FINISH | 5 KEYING

1 Model Numbers

Mortise Cylinders

Model	Description			
7124	¾"	(19 mm)	4 Pin	
7155	15/16"	(23.8 mm)	5 Pin	
7165	1"	(25.4 mm)	5 Pin	
7185	1⅛"	(28.6 mm)	5 Pin	Drilled 6 Pin
7186	1⅛"	(28.6 mm)	6 Pin	
7205	1¼"	(31.7 mm)	5 Pin	Drilled 7 Pin
7206	1¼"	(31.7 mm)	6 Pin	Drilled 7 Pin
7207	1¼"	(31.7 mm)	7 Pin	
7225	1⅜"	(34.9 mm)	5 Pin	Drilled 7 Pin
7226	1⅜"	(34.9 mm)	6 Pin	Drilled 7 Pin
7227	1⅜"	(34.9 mm)	7 Pin	
7245	1½"	(38.1 mm)	5 Pin	Drilled 7 Pin
7246	1½"	(38.1 mm)	6 Pin	Drilled 7 Pin
7247	1½"	(38.1 mm)	7 Pin	
7265	1⅝"	(41.2 mm)	5 pin	
7266	1⅝"	(41.2 mm)	6 pin	
7285	1¾"	(44.4 mm)	5 pin	
7286	1¾"	(44.4 mm)	6 pin	
7305	1⅞"	(47.6 mm)	5 pin	
7306	1⅞"	(47.6 mm)	6 pin	
7325	2"	(50.8 mm)	5 pin	
7326	2"	(50.8 mm)	6 pin	

Key-In-Knob Cylinders

Model	Description	
15395	5 Pin	UniversalLockset/Leverset/Padlock
15396	6 Pin	UniversalLockset/Leverset/Padlock
15495	5 Pin	Cylindrical Deadbolt
15496	6 Pin	Cylindrical Deadbolt
15795	5 Pin	Sargent 6 Line, 10 Line, T Zone
15796	6 Pin	Sargent 6 Line, 10 Line, T Zone
15985	5 Pin	Combination Knob/Deadbolt
15995	5 Pin	Combination Knob/Deadbolt
15996	6 Pin	Combination Knob/Deadbolt

Turn Knob Rim Cylinders

Model	Description
7011	Turnknob Rim Cylinder

Turn Knob Mortise Cylinders

Model	Description		
7151	15/16"	(23.8 mm)	Turn Knob
7161	1"	(25.4 mm)	Turn Knob
7181	1⅛"	(28.6 mm)	Turn Knob
7201	1¼"	(31.7 mm)	Turn Knob
7221	1⅜"	(34.9 mm)	Turn Knob
7241	1½"	(38.1 mm)	Turn Knob
7261	1⅝"	(41.2 mm)	Turn Knob
7281	1¾"	(44.4 mm)	Turn Knob
7301	1⅞"	(47.6 mm)	Turn Knob
7321	2"	(50.8 mm)	Turn Knob
ADA7151	15/16"	(23.8 mm)	ADA Turn Knob
ADA7161	1"	(25.4 mm)	ADA Turn Knob
ADA7181	1⅛"	(28.6 mm)	ADA Turn Knob
ADA7201	1¼"	(31.7 mm)	ADA Turn Knob
ADA7221	1⅜"	(34.9 mm)	ADA Turn Knob
ADA7241	1½"	(38.1 mm)	ADA Turn Knob
ADA7261	1⅝"	(41.2 mm)	ADA Turn Knob
ADA7281	1¾"	(44.4 mm)	ADA Turn Knob
ADA7301	1⅞"	(47.6 mm)	ADA Turn Knob
ADA7321	2"	(50.8 mm)	ADA Turn Knob
41651	15/16"	(23.8 mm)	Captive Turn Knob
41671	1⅛"	(28.6 mm)	Captive Turn Knob

Rim Cylinders

Model	Description
7075	5 Pin Cylinder with screw cap
7076	6 Pin Cylinder with screw cap

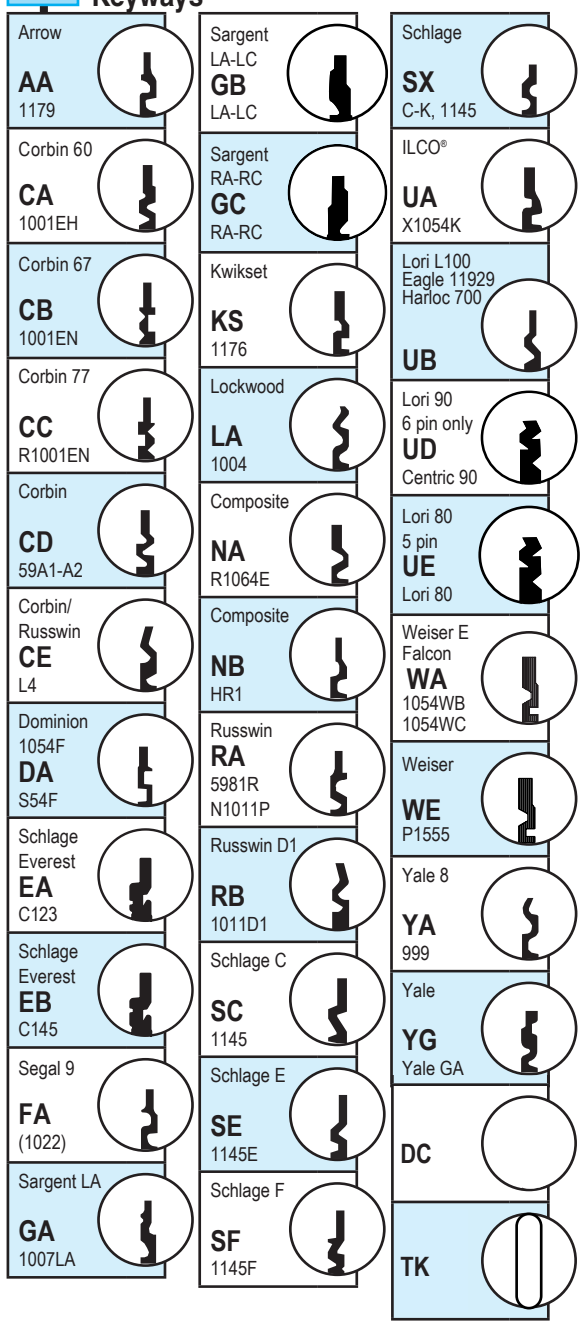
Dummy Rim Cylinders

Model			Description
7010	1⅛"	(28.6 mm)	Dummy Rim Cylinder

Dummy Mortise Cylinders

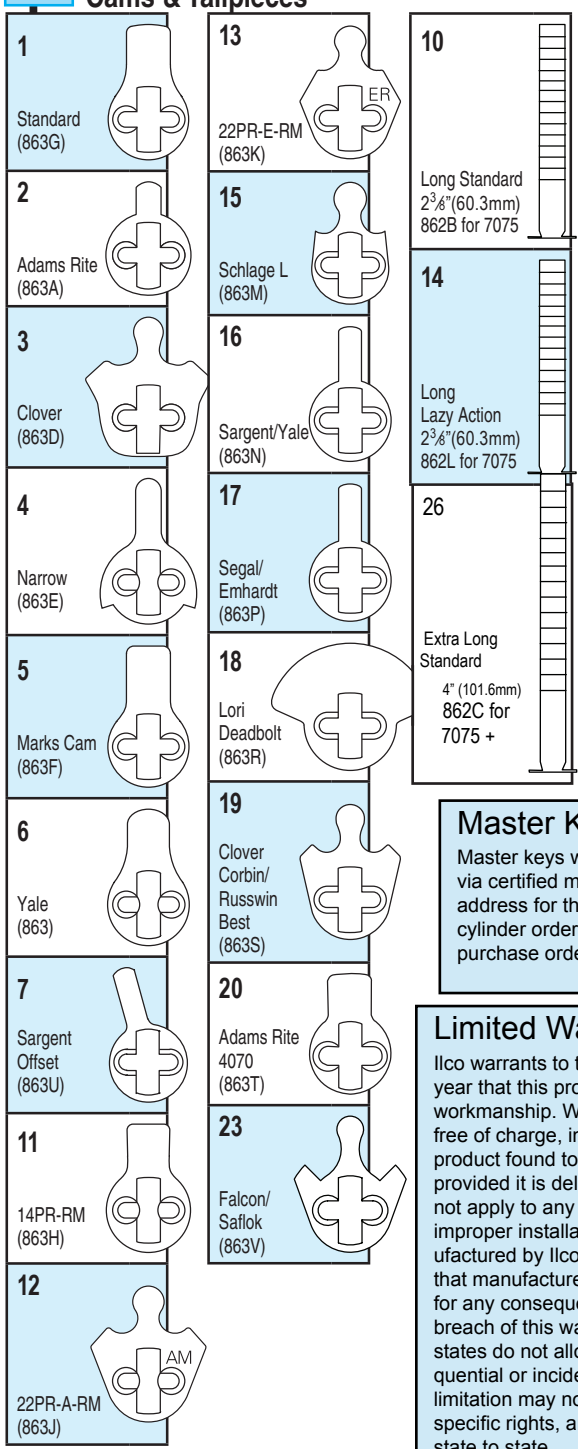
Model			Description
7150	15/16"	(23.8 mm)	Dummy
7160	1"	(25.4 mm)	Dummy
7180	1⅛"	(28.6 mm)	Dummy
7200	1¼"	(31.7 mm)	Dummy

2 Keyways



How to Order Cylinders...

3 Cams & Tailpieces



4 Finish Codes

Code	Description	US#	BHMA
03	Bright Brass	03	605
03P	Bright Brass Permanent	03	605
04	Satin Brass	04	606
05	Antique Brass	05	609
10	Satin Bronze	10	612
10B	Oil Rubbed Bronze	10B	613
26	Bright Chrome	26	625
26D	Satin Chrome	26D	626
28	Clear Aluminum Anodized	28	628
29	Black Aluminum	19	622
32	Bright Stainless Steel	32	629
32D	Satin Stainless Steel	32D	630
46	Duracolor Brown Aluminum	46	624

All finish codes are ANSI/BHMA E (equivalent in appearance to category A) codes and do not reflect the product's base material.

5 Keying Codes

Code	Description
KA	All keyed alike
KD	Keyed different
KA2	Keyed alike in pairs
KA4	Keyed alike in fours
0B	0 bitted - Blade Height
MKΦ	Master keyed
GMKΦ	Grand master keyed

ϕ When requesting MK or GMK, an additional Keying Code is required (KA, KD, KA2, etc.)
Example:
7165AA2-26D-MK/KA2

Factory Keyed Alike Combinations

YA .019 (OEM)	SC .015 (OEM)
13335	13531
14251	15513
14455	24642
24158	26264
34532	31315
34562	31515
41224	33563
41242	34032
41255	34562
41256	35315
41263	42642
41321	44634
42131	46246
42145	51315
43244	54645
43263	55313
44254	62646
45324	64254
43356	66464
14544	78348

Master Keys

Master keys will be sent separately from the cylinders via certified mail, return receipt requested. Name and address for this package must be supplied with the cylinder order. System expansion up to 30% of original purchase order at no extra charge.

Limited Warranty

Ilco warrants to the original purchaser for a period of one year that this product is free from defects in materials and workmanship. We will, at our discretion, repair or replace free of charge, including shipping charges back to you, any product found to be defective and subject to this warranty, provided it is delivered prepaid to Ilco. This warranty does not apply to any defects or malfunctions resulting from improper installation or use. Products and parts not manufactured by Ilco are guaranteed only in accordance with that manufacturer's warranty. Kaba Ilco shall not be liable for any consequential or incidental expenses resulting from breach of this warranty or any implied warranty. Some states do not allow the exclusion or limitation of consequential or incidental damages, so the above exclusion or limitation may not apply to you. This warranty gives you specific rights, and you have other rights, which vary from state to state.

Mortise Cylinders

Ilco Mortise Cylinders are machined from solid brass bar stock, engineered and manufactured to OEM specifications. Master Key and Grand Master Key quality, and are re-keyable to original manufacturers systems. The broad selection of models and components within our line provides you with the flexibility to cover numerous applications.

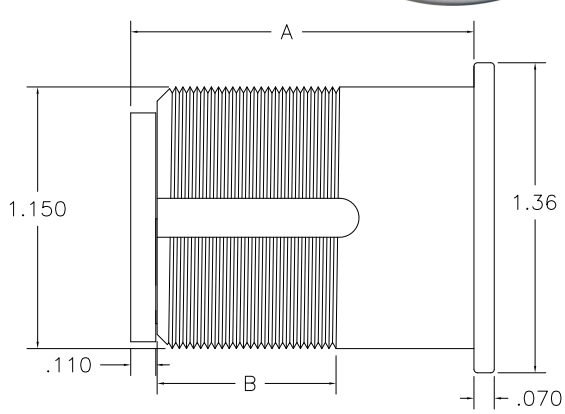
- Thread size: 1.150 x 32 UNS.
- Cylinder face: 1.360 (34.5mm) diameter

Mortise Cylinders — Keyed

- 14 finishes - 03, 03P, 04, 05, 10, 10B, 15, 26, 26D, 28, 29, 32, 32D, 46
- 31 keyways
- 17 cams
- 11 lengths listed below
- Factory master keying/construction master keying available



Model	Length (A)	Pinning
7124	3/4" (19mm)	4 Pin
7155	1 5/16" (23.8mm)	5 Pin
7165	1" (25.4mm)	5 Pin
7185	1 1/8" (28.6mm)	5 Pin (drilled 6)
7186	1 1/8" (28.6mm)	6 Pin
7205	1 1/4" (31.7mm)	5 Pin (drilled 7)
7206	1 1/4" (31.7mm)	6 Pin (drilled 7)
7207	1 1/4" (31.7mm)	7 Pin
7225	1 3/8" (34.9mm)	5 Pin (drilled 7)
7226	1 3/8" (34.9mm)	6 Pin (drilled 7)
7227	1 3/8" (34.9mm)	7 Pin
7245	1 1/2" (38.1mm)	5 Pin (drilled 7)
7146	1 1/2" (38.1mm)	6 Pin (drilled 7)
7247	1 1/2" (38.1mm)	7 Pin
Models available with Schlage C keyway only:		
7265	1 5/8" (41.2mm)	5 Pin (drilled 6)
7266	1 5/8" (41.2mm)	6 Pin
7285	1 3/4" (44.4mm)	5 Pin (drilled 6)
7286	1 3/4" (44.4mm)	6 Pin
7305	1 7/8" (47.6mm)	5 Pin (drilled 6)
7306	1 7/8" (47.6mm)	6 Pin
7325	2" (50.8mm)	5 Pin (drilled 6)
7326	2" (50.8mm)	6 Pin

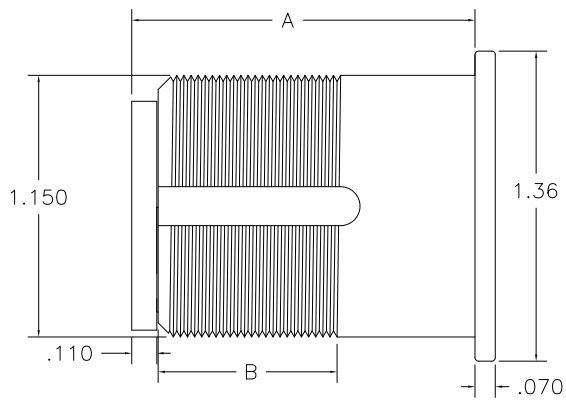


Mortise Cylinders — Dummy

- 14 finishes - 03, 03P, 04, 05, 10, 10B, 15, 26, 26D, 28, 29, 32, 32D, 46
- 11 lengths listed below

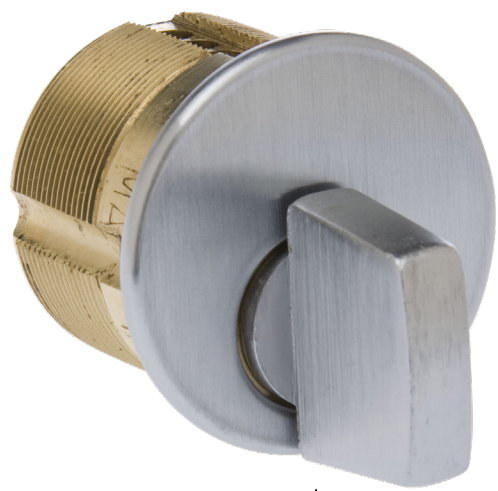


MODEL	LENGTH (A)
7120	3/4" (19mm)
7150	1 5/16" (23.8mm)
7160	1" (25.4mm)
7180	1 1/8" (28.6mm)
7200	1 1/4" (31.7mm)
7220	1 3/8" (34.9mm)
7240	1 1/2" (38.1mm)
7260	1 5/8" (41.2mm)
7280	1 3/4" (44.4mm)
7300	1 7/8" (47.6mm)
7320	2" (50.8mm)

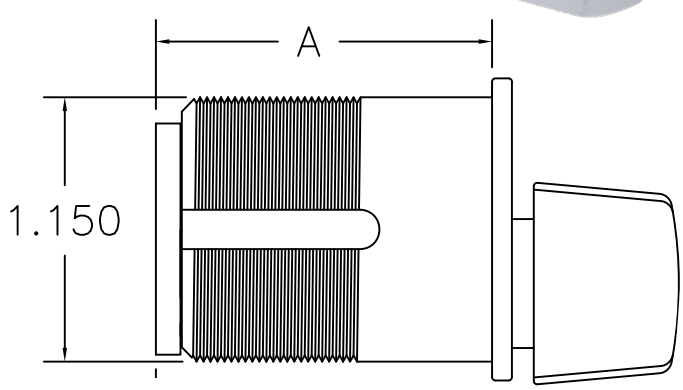


Mortise Cylinders — Turnknob

- 12 finishes – 03, 04, 05, 10, 10B, 26, 26D, 28, 29, 32, 32D, 46
- 11 lengths listed below
- 17 cams



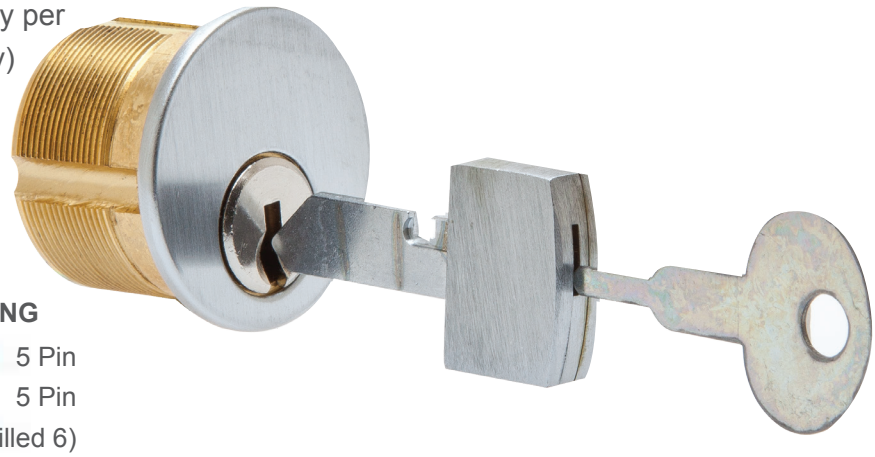
MODEL	LENGTH (A)
7121	3/4" (19mm)
7151	1 5/16"(23.8mm)
7161	1" (25.4mm)
7181	1 1/8" (28.6mm)
7201	1 1/4" (31.7mm)
7221	1 3/8" (34.9mm)
7241	1 1/2" (38.1mm)
7261	1 5/8" (41.2mm)
7281	1 3/4" (44.4mm)
7301	1 7/8" (47.6mm)
7321	2" (50.8mm)



Mortise Cylinders — Captive Turnknob

One turnknob key, one conventional key per cylinder (Schlage® or Weiser® keys only)

- 2 finishes – 03, 26D
- 3 lengths listed below
- 17 cams



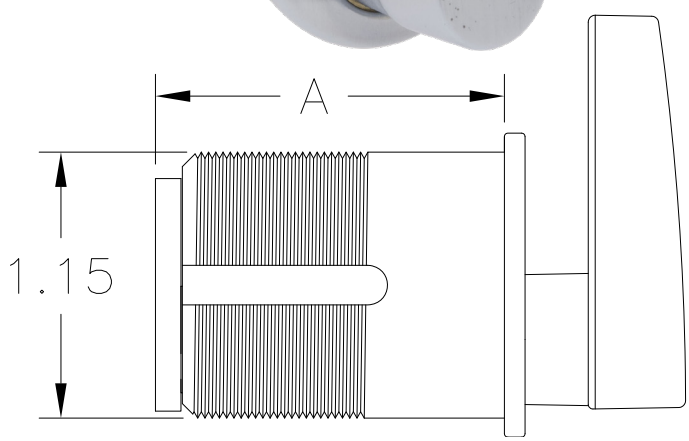
MODEL	LENGTH (A)	PINNING
41651	15/16" (23.8mm)	5 Pin
41661	1" (25.4mm)	5 Pin
41671	1 1/8" (28.6mm)	5 Pin (drilled 6)

Mortise Cylinders — ADA Turnknob

- 4 finishes – 03, 10B, 26D, 29
- 10 lengths listed below
- 17 cams



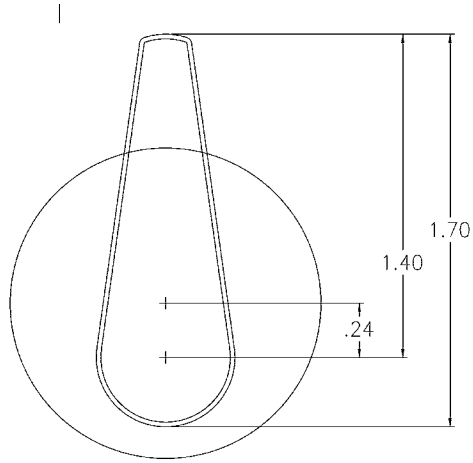
MODEL	LENGTH (A)
ADA-7151	1 5/16" (23.8mm)
ADA-7161	1" (25.4mm)
ADA-7181	1 1/8" (28.6mm)
ADA-7201	1 1/4" (31.7mm)
ADA-7221	1 3/8" (34.9mm)
ADA-7241	1 1/2" (38.1mm)
ADA-7261	1 5/8" (41.2mm)
ADA-7281	1 3/4" (44.4mm)
ADA-7301	1 7/8" (47.6mm)
ADA-7321	2" (50.8mm)



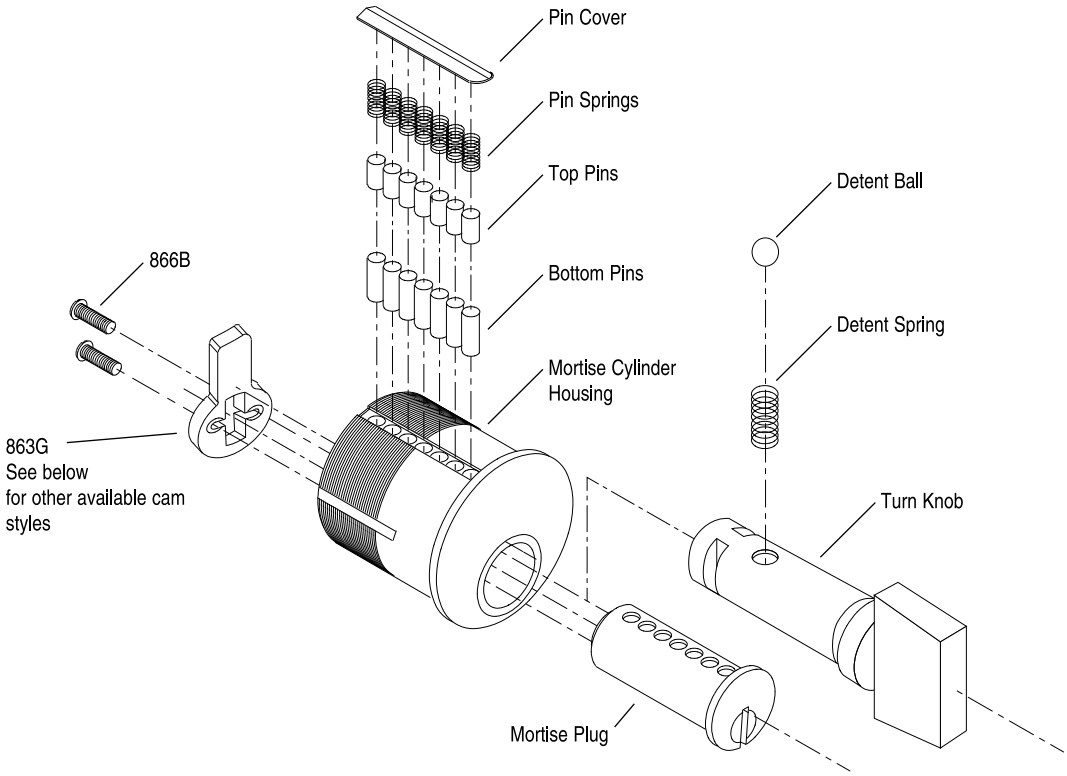
Mortise Cylinders — Classroom Turnknob

Rotation limited, field handing

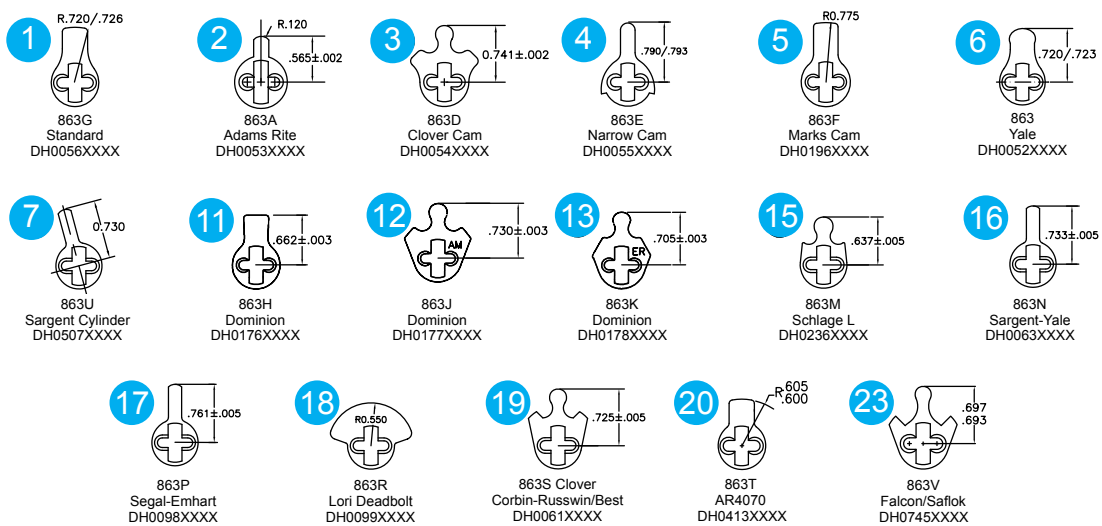
- 12 finishes – 03, 04, 05, 10, 10B, 26, 26D, 28, 29, 32, 32D, 46
- 4 lengths listed below
- 17 cams



MODEL	LENGTH (A)
4135	5/16" (23.8mm)
4136	1" (25.4mm)
4137	1 1/8" (28.6mm)
4138	1 1/4" (31.7mm)



Mortise Cylinder Cam Styles



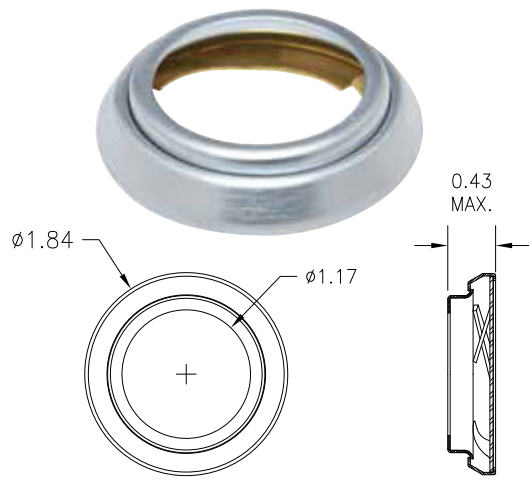
Miscellaneous ACCESSORIES & PARTS

869-00-10	Cash Box Nut, fits thread on mortise cylinder body
866B-00-100	Mortise Cam Screws, 3 x 48 self-tapping x 5/16” long (100/bag)
704-04-11	Turn Knob Disc – standard throw, 3/16" (4.8 mm), square hub
705-04-11	Turn knob Disc – long throw, 3/16" (4.8 mm), square hub
4500-xx-5012	1” (25.4mm) for 2” (50.8mm) & 2 3/8” (60.3mm) Bolts
4510-xx-5012	1 1/8” (28.6m
4165-03-5001	Captive TK Key Blank, Bright Brass
4165-26D-5001	Captive TK Key Blank, Satin Chrome
4165-03-5002	Captive TK Cut Key, Bright Brass
4165-26D-5002	Captive TK Cut Key, Satin Chrome
4165-82-2001	Flat Steel Release Key

Mortise Cylinders Collars

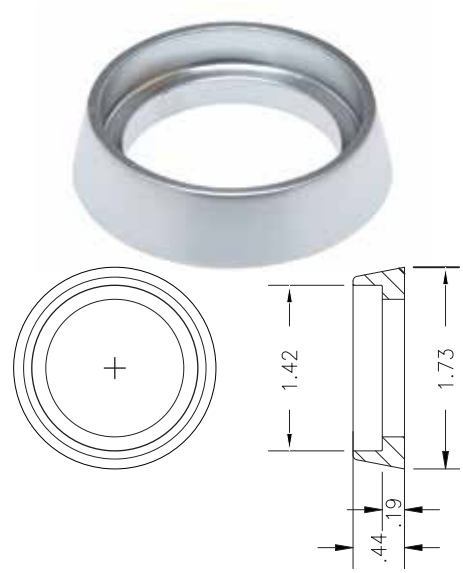
861A Adjustable Spring Collar

- Solid Brass Construction
- Adjustment: 5/16" - 3/32" (7.9-20.6mm
- Finishes - 03, 26, 26D



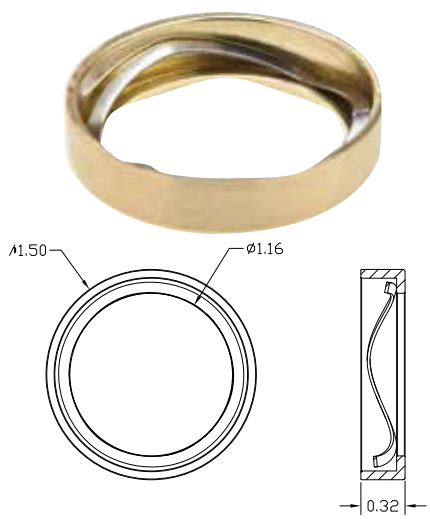
861B Tapered Collar

- Steel Construction
- Head Recess: 1/4" (6.35mm)
- Projection: 7/16" (11.11mm)
- Finishes - 03, 26D, 46



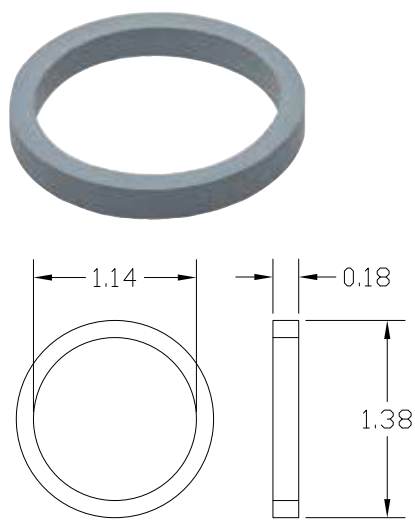
861V Adjustable Spring Collar

- Steel Construction
- Adjustment: 7/64"-1/4" (2.8-6.35mm)
- Finishes - 03, 10B, 26D, 26, 28



861K-00-10 Collar

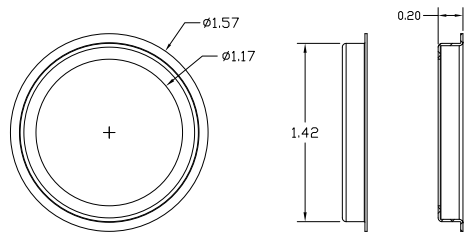
- Grey Vinyl Construction
- Thickness: 3/16" (4.8 mm)



861X Stamped Collar

- Stamped Aluminum Construction
- Thickness: 13/64" (5.2mm)
- Finishes - 10B, 26D, 26, 28

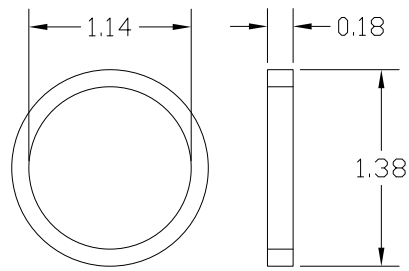




861 Solid Collars

- Aluminum Construction
- Finishes - 03,04,10,10B, 26, 26D, 28, 29, 46





MODEL	THICKNESS
861C	3/32" (2.4mm)
861D	1/8" (3.2mm)
861E	5/32" (4.0mm)
861F	1/4" (6.4mm)

MODEL	THICKNESS
861K	3/16" (4.8mm)
861L	7/32" (5.6mm)
861M	9/32" (7.1mm)
861N	5/16" (7.9mm)

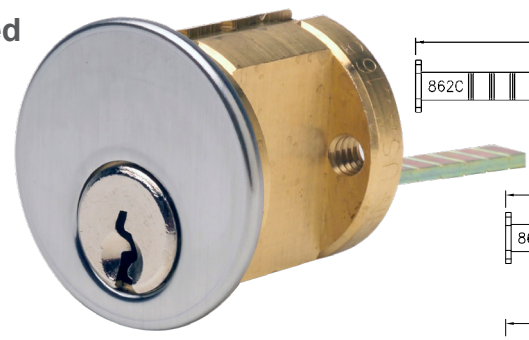
MODEL	THICKNESS
861P	11/32" (7.1mm)
861Q	3/8" (9.5mm)
861R	1/2" (12.7mm)
861T	5/8" (15.9mm)

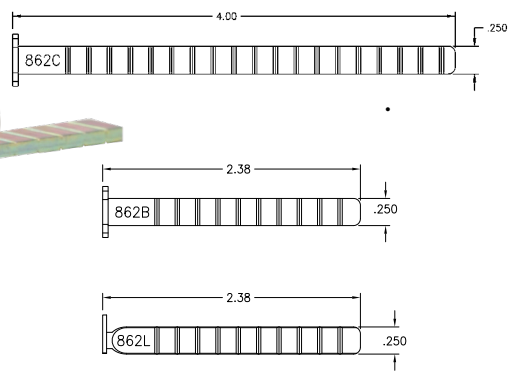
Rim Cylinders

Ilco Rim Cylinders are machined from solid brass bar stock, engineered and manufactured to OEM specifications. Master Key and Grand Master Key quality, and are re-keyable to original manufacturers systems. The broad selection of models and components within our line provides you with the flexibility to cover numerous applications

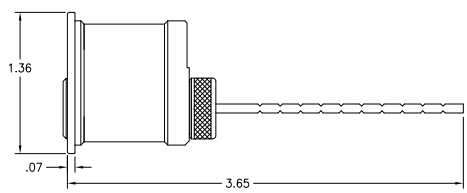
Rim Cylinders are used on 1 3/8" (35mm) – 2 1/4" (57 mm) thick doors.

7075 & 7076 Rim Cylinders - Keyed





- Model 7076 is 6 pin
- Includes rigid tailpiece installed and lazy action tailpiece in box
- 31 keyways
- Screw cap design
- 1 1/8" (28.6mm) Length
- Includes trim ring, mounting plate, and break off screws
- Horizontal or vertical tailpiece
- Factory master keying/construction master keying available
- 14 finishes - 03, 03P, 04, 05, 10, 10B, 15, 26, 26D, 28, 29, 32, 32D, 46



7010 Rim Cylinders - Dummy





- 14 finishes - 03, 03P, 04, 05, 10, 10B, 15, 26, 26D, 28, 29, 32, 32D, 46
- 1 1/8" (28.6mm) Length
- Includes trim ring, mounting plate, and break off screws

7011 Rim Cylinders - Turnknob

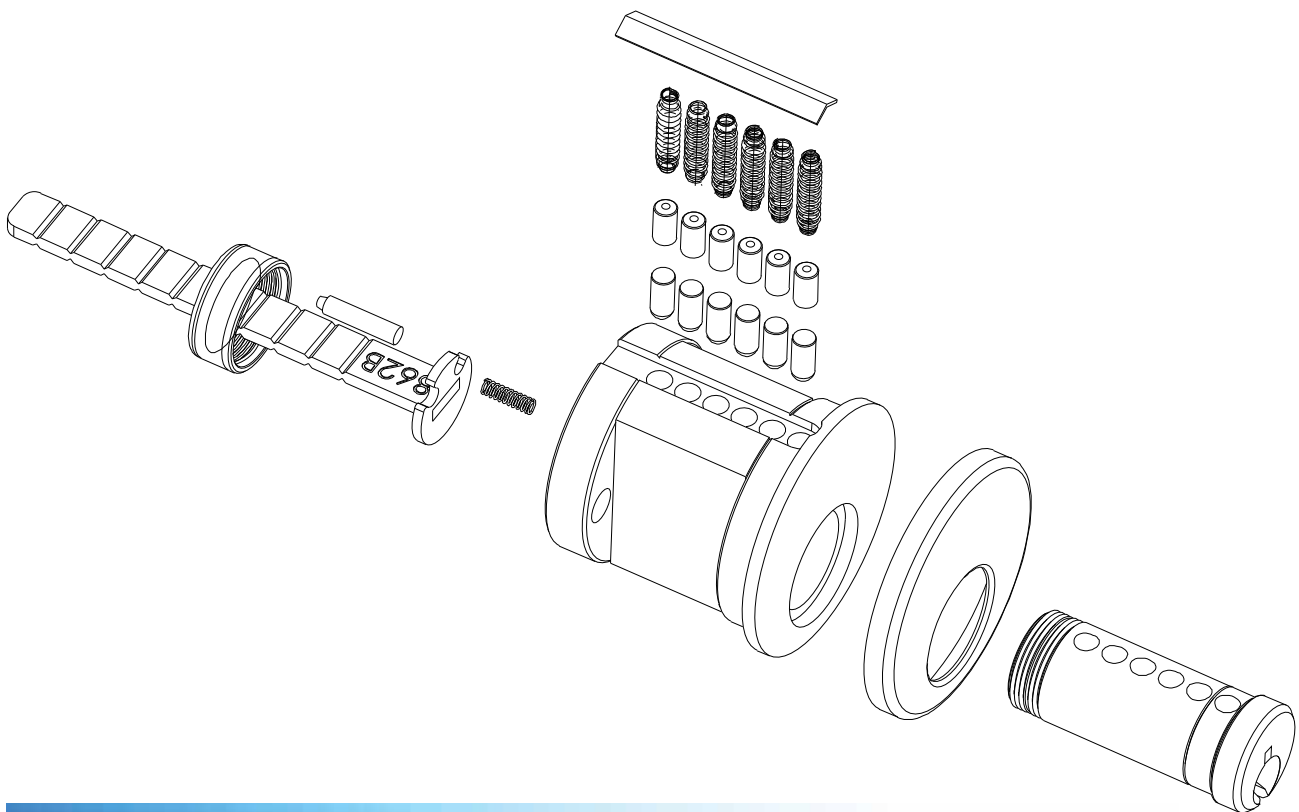


- 12 finishes - 03, 04, 05, 10, 10B, 26, 26D, 28, 29, 32, 32D, 46
- 1 1/8" (28.6mm) Length
- Includes trim ring, mounting plate,and break off screws
- Horizontal or vertical tailpiece

ADA 7011 Rim Cylinders - Turnknob

- American for Disabilities Act compliant
- 4 finishes - 03, 10B, 26D, 29
- 1 1/8" (28.6mm) Length
- Includes trim ring, mounting plate, and break off screws
- Horizontal or vertical tailpiece





Rim Cylinder ACCESSORIES & PARTS

Mounting Plates	
749-22-10	Universal Mounting Plate
750B-00-10	Standard Mounting Plate
794-19	Long Breakoff Screw 12-24, 23 1/8 (55.56mm)
Tailpieces	
862B-00-10	Rigid Tailpiece, for Rim Cylinder Model 7075 & 7076, 2 3/8” (60.3mm)
862C-00-10	Rigid Tailpiece, for Rim Cylinder Model 7075 & 7076, 2 3/8” (60.3mm)
862L-00-10	Lazy Tailpiece for Rim Cylinder Model 7075 & 7076, 2 3/8”
864-00-10	Standard Breakoff Screw 12-24, 1 3/4 (44.45mm)
1599SW-00-10	Split washer for 862L Lazy Tailpiece
Trim Rings 861S	
12 finishes	03, 04, 05, 10, 10B, 26, 26D, 28, 29, 32, 32D, 46

Key-In-Knob, Key-In-Lever, & Key-In-Deadbolt Cylinders

Ilco KIK, KIL and KID Cylinders are machined from solid brass bar stock, engineered and manufactured to OEM specifications. Master Key and Grand Master Key quality, and are re-keyable to original manufacturers systems. The broad selection of models and components within our line provides you with the flexibility to cover numerous applications. All KIK, KIL, and KID cylinders are available factory master keyed/construction master keyed. Tail Pieces are cold headed from solid stock.

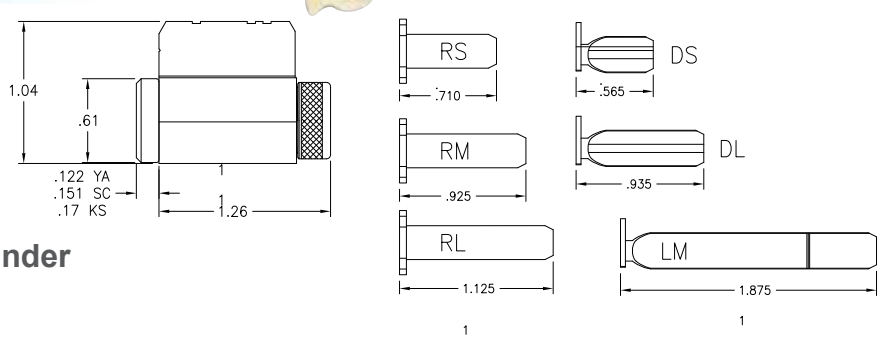
1599 Key in Knob-Lever Universal Cylinder

Universal Knob/Lever Locksets—Including Schlage, Plus Arrow® and Schlage® Deadbolts

- 2 finishes - 04, 26D
- 31 Keyways
- 6 Tailpieces included (3 rigid in different lengths, 1 lazy for single deadbolt, 2 lazy in different lengths for double deadbolt)



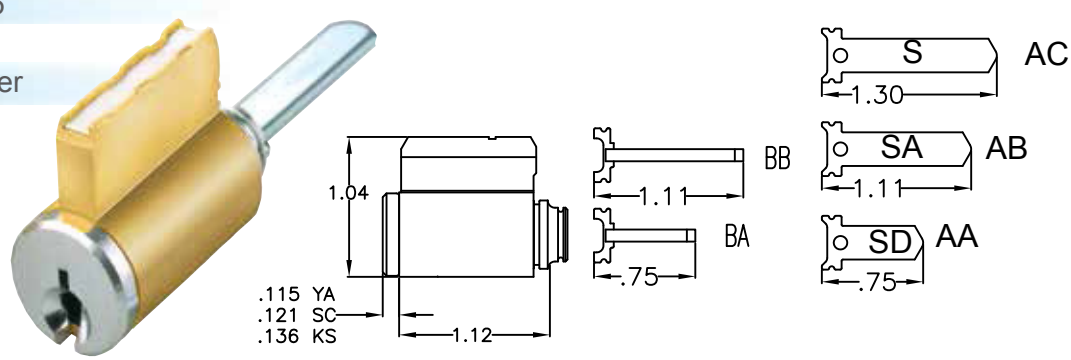
15985 — 5 pin
15995 — 5 pin, drilled 6
15996 — 6 pin



1539 Key in Knob-Lever Cylinder

- 2 finishes - 04, 26D
- 31 Keyways
- 3 Rigid Tailpieces included, 2 additional tailpieces (BA & BB) for Sargent® Keyways

15395 — 5 pin, drilled 6
1539 — 6 pin
1540 — Dummy Cylinder



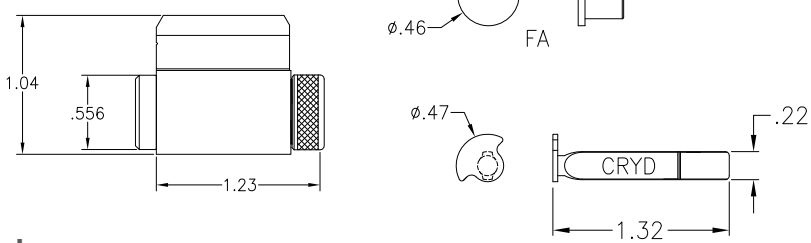
1549 Key in Knob-Lever Cylinder

For Yale® and Corbin® Single and Double Cylinder, Grade 1 & 2 Deadbolts

- 2 finishes - 04, 26D
- 31 Keyways
- Includes tailpiece & adapter

15495 — 5 pin
15496 — 5 pin, drilled 6



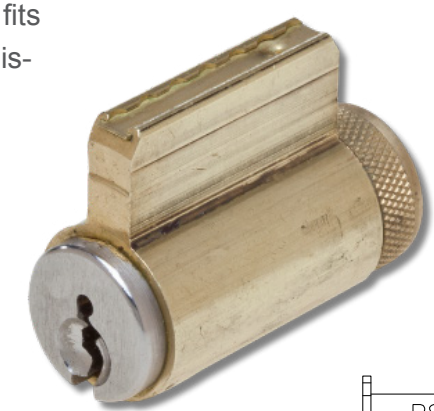


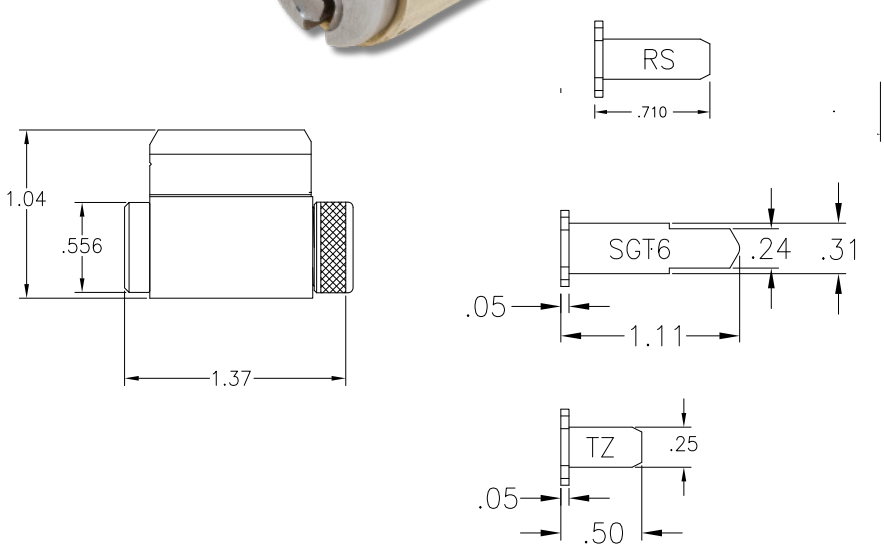
1579 Key in Knob-Lever Cylinder

For Sargent® 6, 10 and 11 (T-Zone) lines. Also fits many Weiser® applications when using the Weiser Tailpiece (sold separately).

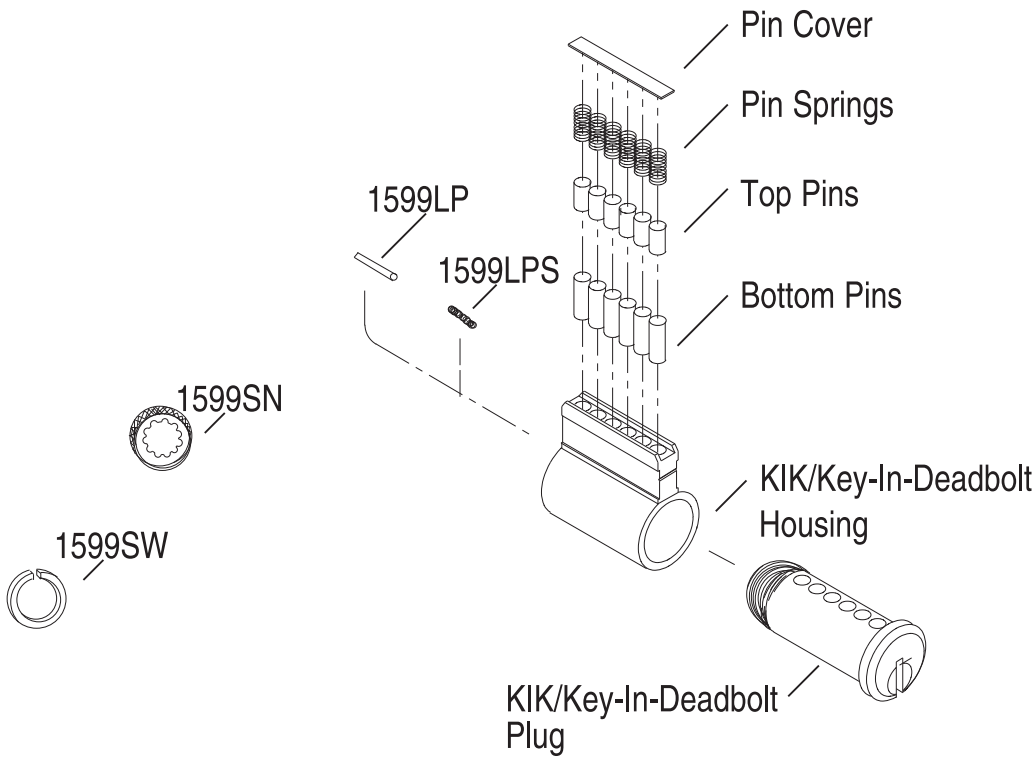
- 2 finishes - 04, 26D
- 31 Keyways
- Includes 3 tailpieces

- 15795 — 5 pin, drilled 6
- 15796 — 6 pin





Key-In-Knob, Key-In-Lever, & Key-In-Deadbolt Cylinders



Key-In-Knob, Key-In-Lever, & Key-In-Deadbolt Cylinder ACCESSORIES & PARTS

For all Knob, Lever and Deadbolt Cylinders

1500BH	Bump Halt Kit

For 1599:

1599DL-00-10	Double Deadbolt Long Lazy Tailpiece
1599DS-00-10	Double Deadbolt Short Lazy Tailpiece
1599LM-00-10	Single Deadbolt Long Lazy Tailpiece
1599RL-00-10	KIK/KIL Long Tailpiece
1599RM-00-10	KIK/KIL Medium Tailpiece
1599RS-00-10	KIK/KIL Short Tailpiece
1599FT-00-10	Falcon T Series Tailpiece
1599CL-00-10	CL3900 Corbin/Russwin Tailpiece
1599LP-00-10	Screw Cap Lock Pin
1599LPS-00-10	Screw Cap Lock Pin Spring
1599SN-00-10	Screw Cap
1599SW-00-10	Split Washer for Lazy Tailpieces
1599PSW-00-10	Plastic Spacer Washer
1599TPK-00-10	Standard 6 Piece 1599 Cylinder Tailpiece Kit

For 1539:

702LA-00-10	"O" Ring Tailpiece Retainer
702LB-00-10	Snap Ring Tailpiece Retainer
702LD-00-10	Plug "E" Ring Retainer
1539AA-00-10	Standard Short Tailpiece
1539AB-00-10	Standard Medium Tailpiece
1539AC-00-10	Standard Long Tailpiece
1539BA-00-10	Sargent Short Tailpiece
1539BB-00-10	Sargent Medium Tailpiece
1539CA-00-10	Sargent Long Tailpiece
1539DA-00-10	Anderson French & Sliding Door Tailpiece
1539FA-00-10	Falcon B Series Lever Tailpiece
1539FB-00-10	Falcon S Series Short Tailpiece
1539FC-00-10	Falcon S Series Medium Tailpiece
1539FD-00-10	Falcon S Series Long Tailpiece
1539GA-00-10	Marks Knob Locks (same as 1903-L9)
1539GB-00-10	Marks lever Locks (same as 1903-SL9)
1539LA-00-10	PDQ Short Tailpiece
1539LB-00-10	PDQ Medium Tailpiece
1539LC-00-10	PDQ Long Tailpiece

For 1549:

1549CRYD	Standard Tailpiece
1549FA	Standard Female Adapter

For 1569:

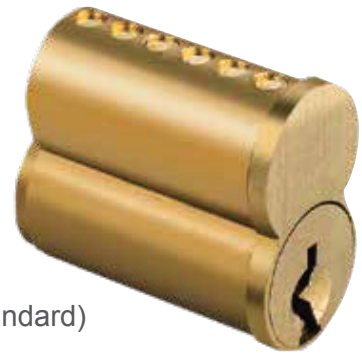
1569EKDH	Double Deadbolt Horizontal Tailpiece (Black)
1569EKDV	Double Deadbolt Vertical Tailpiece (Chromate)
1569EKS	Single Deadbolt tailpiece
1569FA	Knob & Lever Female Adapter

For 1579:

1579WDTPK	For Use With Weiser Deadbolts
1579SGT6	6 Line Tailpiece
1599RS	10 Line Tailpiece
1579TZ	11 Line (T-Zone) Tailpiece

IC Cores

Ilco IC Cores are machined from solid brass bar stock, engineered and manufactured to OEM specifications. Master Key and Grand Master Key quality and are re-keyable to original manufacturers systems.



Small Format IC Core

- 2 finishes - 04, 26D
- 18 Keyways
- Available uncombinated (no keys) and combinated (2 keys standard)
- Construction Core; 2 Changes keys, 1 Control Key

28016	6 Pin uncombinated
28016W	6 Pin W Series uncombinated
28017	7 Pin uncombinated
28017W	7 Pin W Series uncombinated
28026	6 Pin combinated
28026W	6 Pin W Series combinated
28027	7 Pin combinated
28027W	7 Pin W Series combinated
C28026-26D	Standard Construction Core, combinated, Satin Chrome finish
C28026-Blue	Standard Construction Core, combinated, Blue Painted
C28026-Red	Standard Construction Core, combinated Red painted
C28026-Marketing-Black	Ilco Marketing Core, combinated, Black painted

How To Order SFIC Core

28016 - B A - 26D - ** - **

1 MODEL NO. | 2 KEYWAY | 3 FINISH | 4 KEYING | 5 KEYS PER CYLINDER

2 KEYWAY			
BA	Best A	BJ	Best J
BB	Best B	BK	Best K
BC	Best C	BL	Best L
BD	Best D	BM	Best M
BE	Best E	BQ	Best Q
BF	Best F	BU	Lori 62
BG	Best G	TB	Best TB
BH	Best H	WA	Best WA
		WB	Best WB
		WC	Best WC
		WG	Best WG

3 FINISH	
04	Satin Brass
26D	Satin Chrome

4 KEYING
28026 + 28027 only See How to Order Cylinders Pages for Keying Options.

5 KEYS PER CYLINDER	
	1 control + 1 change key per cylinder
02	For 2 change keys per inder, control key ordered seperatley
02+1	For 2 change keys per cylinder + 1 control key per cylinder. Upcharge for each cylinder w/control key

Large Format IC Core - Schlage® Size

- 2 finishes - 04, 26D
- 5 Keyways
- Uncut control key included
- Cores pinned to blade height
- Construction Core model number C26026



26026	6 Pin to blade height
C26026	6 Pin KA, SC Keyway, blue scalp, 2 Change Keys, 1 Control Key

How To Order LFIC

26026 - SC - 26D - 0B

1 MODEL NO. | 2 KEYWAY | 3 FINISH | 4 KEYING

1 MODEL NO.

2 KEYWAY	
SC	Schlage C
SE	Schlage E
SX	Schlage C-K
EA	Schlage C123
EB	Schlage C145

3 FINISH	
04	Satin Brass
26D	Satin Chrome

4 KEYING
0B
KA (Construction)

IC Housings

Ilco IC Housings are machined from solid brass bar stock, engineered and manufactured to OEM specifications.

R2800 Series - Small Format IC Core Convertible Housing



- 7 finishes - 03, 04, 10, 10B, 26D, 26, 29
- Interchangeable cams provide flexibility
- Small and Large format mortise housings utilize the same cams
- Thin Head Mortise Style converts to Rim using the R2800 kit (sold separately) (R28106 + R28107 only)
- Available in Tapered Head Mortise Style
- Compatible with manufacturers of all small format Best® size cores
- 1/4” Collar Included

R28106	Thin Head Mortise, 1 1/4", (31.7mm), 6 Pin
R28107	Thin Head Mortise, 1 3/8", (34.9mm), 6 & 7 Pin
R28507	Thin Head Mortise, 1 1/2", (38.1mm), 6 & 7 Pin
R28607	Thin Head Mortise, 1 5/8" (41.2mm), 6 & 7 Pin
R28206	Thin Head Rim, 1 1/4", (31.7mm), 6 Pin
R28207	Thin Head Rim, 1 3/8", (34.9mm), 6 & 7 Pin
R28406	Tapered Head Mortise, 15/16", (23.8mm), 6 Pin
R28407	Tapered Head Mortise, 1", (25.4mm), 6 & 7 Pin

S2600 Series - Large Format IC Core Convertible Housing - Schlage® Size

- 5 finishes - 03, 10B, 26D, 26, 29
- Length: 1 1/2" (38.1mm)
- Interchangeable cams provide flexibility
- Small and Large format mortise housings utilize the same cams
- Accept Schlage® size large format interchangeable cores
- Mortise style converts to Rim using the S2600 kit (sold separately).

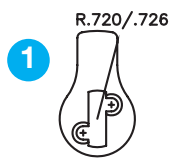
S26506	Mortise
S26206	Rim



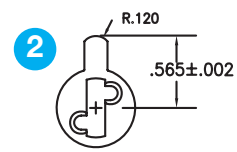
SFIC & LIFIC ACCESSORIES & PARTS

R2800 Rim Conversion Kit	SFIC Mortise to Rim Cylinder Conversion Kit
S2600 Rim Conversion Kit	LFIC Mortise to Rim Cylinder Conversion Kit
R2800-00-8X	Assorted Parts & Accessories Kit
R2800SP-00-10	Plastic Spacer for placing a 6 Pin Core in a 7 Pin Housing
R2800CS-00-100	Cam Screws 100/bg.
R2800G#1-00-10	Standard IC Cam
R2800A#2-00-10	Adams Rite IC Cam
R2800S#3-00-10	Clover IC Cam
R2800M#4-00-10	Schlage L IC Cam
R2800N#5-00-10	Sargent/Yale IC Cam
R2800V#6-00-10	Falcon/Saflok IC Cam
R2800R#7-00-10	Lori Mortise Deadbolt IC Cam
862A-00-10	Rim Cylinder Tailpiece 2 3/8" (60.3mm)
R2800RR-00-10	Retaining Ring, Rim Cylinder Adapter
R2800TR-00-10	Retaining Ring, Rim Tailpiece
R2800TE-00-10	Thread Extender
R2800AP-00-10	Plastic Housing Tool
S2600AP-00-10	Plastic Housing Tool

Mortise Cylinder Cam Styles



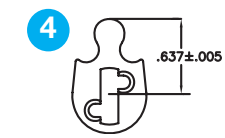
R2800G#1-00-10
Standard Yale
DH0579XXXX



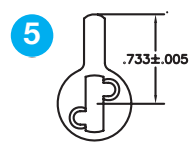
R2800A#2-00-10
Adams Rite
DH0580XXXX



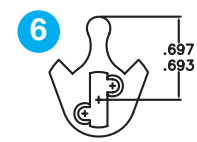
R2800S#3-00-10
C-R/Best Clover
DH0581XXXX



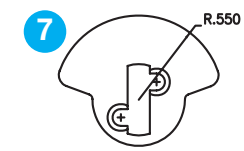
R2800M#4-00-10
Schlage L
DH0582XXXX



R2800N#5-00-10
Sargent-Yale
DH0583XXXX



R2800N#6-00-10
Falcon/Saflok
DH0756XXXX



R2800R#7-00-10
Lori Deadbolt
DH0740XXXX

How To Order I.C. Housing (Removable Cam)

R 28106 - 1 - 26D

1 MODEL NO. | 2 CAM OR TAILPIECE | 3 FINISH

2 CAM OR TAILPIECE			
0	No Cam	5	Sargent Yale
1	Standard (Yale)	6	Falcon / Saflok Clover
2	Adams Rite	7	Lori Fan Cam Lori Deadbolt
3	Cloverleaf (Corbin / Russwin / Best)	-	
4	Schlage L	9	Rim Only
		See How to Order Cylinders Page for Sample Images	

3 FINISH	
03	Bright Brass
04*	Satin Brass
10*	Satin Bronze
10B	Oil-Rubbed Bronze
26D	Satin Chrome
26	Bright Chrome

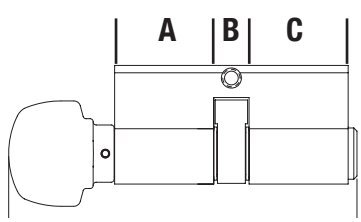
* Not available for S2600 Series

Ilco Profile Cylinders are machined from solid brass bar stock and engineered to exacting specifications. Commonly used in European Style Mortise Locks.

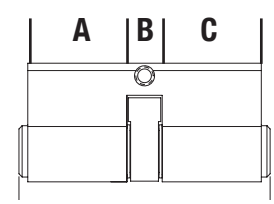
- 3 finishes - 03, 04, 26D
- Double Cylinder, Single Cylinder, Half Cylinder Keyed and Turnknob styles
- Rekeyable
- Chamber caps M4 0.70X6mm long set screws
- Custom lengths and finishes available by quote



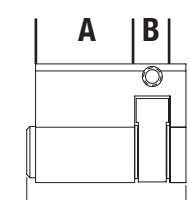
		LENGTH		
Turnknob		**A**	**B**	**C**
51221	Double Turnknob	28mm	10mm	28mm
5222E	Turnknob Inside, Privacy/Emergency Slot Outside	28mm	10mm	28mm
52225	Turnknob Inside, 5 pin, Keyways: SC,SE,SF,SX,CD,KS (composite), WA (Composite)	28mm	10mm	28mm
52885	Turnknob Inside, 5 pin, Keyways: SC,SE,SF,SX,CD,KS (composite), WA (Composite)	25mm	10mm	25mm
52336	Turnknob Inside, 6 pin. Keyways: SC,SE,SF,SX	30mm	10mm	30mm
523A6	Turnknob Inside, 6 pin, Keyways: GA,GC	30mm	10mm	32mm
Double (Keyed Both Sides)				
53225	Keyed Both Sides, 5 pin, Keyways: SC,SE,SF,SX,CD,KS (composite), WA (Composite)	28mm	10mm	28mm
53226	Keyed Both Sides, 6 pin, Keyways: SC,SE,SF,SX,CD, KS (composite), WA (Composite)	28mm	10mm	28mm
53885	Keyed Both Sides, 5 pin, Keyways: SC,SE,SF,SX,CD,KS (composite), WA (Composite)	25mm	10mm	25mm
Half Cylinder				
53025	Keyed Outside, 5 pin, Keyways: SC,SE,SF,SX,CD,KS (composite), WA (Composite)	28mm	10mm	---
53026	Keyed Outside , 6 pin, Keyways: SC,SE,SF,SX	28mm	10mm	---
52021	Turnknob Inside	28mm	10mm	---



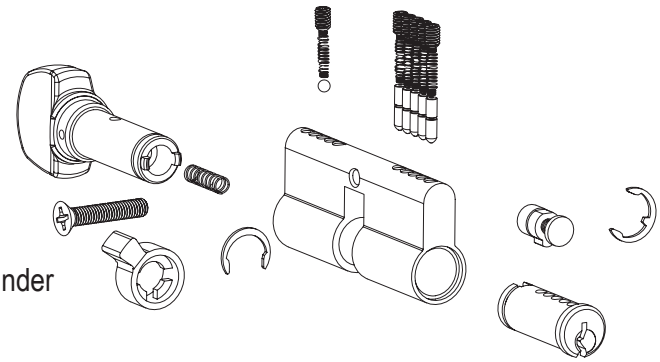
Turnknob Cylinder



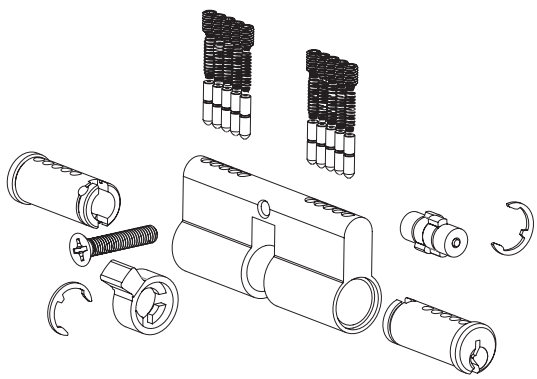
Double Cylinder



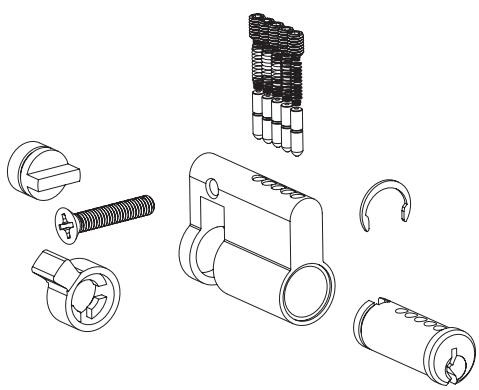
Half Cylinder



Turnknob Cylinder



Double Cylinder



Half Cylinder

How To Order Profile Cylinders

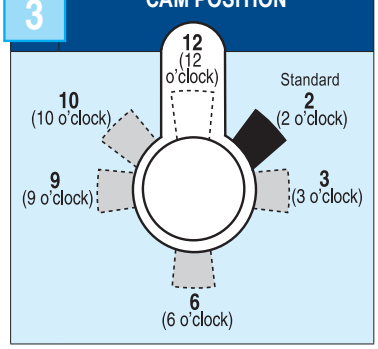
5 2 2 2 5 - S C 6 - 2 6 D - * *

1	2	3	4	5
MODEL NO.	KEYWAY	CAM POSITION 2 O'CLOCK IS STANDARD	FINISH	KEYING

2 KEYWAY

See listings for available Keyways

3 CAM POSITION



4 FINISH

04	Satin Brass
26D	Satin Chrome

5 KEYING

See How to Order Cylinder Pages for Keying Options

Ilco Stock List Brass Cylinders 2018						
Arrow 1179 (AA)	**Segal 9 (FA)**	**Kwikset 1176 (KS)**	**Schlage C (SC)**	**Schlage C-K (SX)**	**Weiser 1555 (WE)**	**Dummys**
7165AA2-03-KA2	7165FA2-03-KA2	7165KS2-03-KA2	7155SC2-26D-KA2	7165SX2-26D-KD	7165WE2-26D-KA2	7150DC-03
7165AA2-26D-KA2	7165FA2-26D-KA2	7165KS2-26D-KA2	7165SC2-10B-KA2	7165SX2-03-KA2	7165WE2-26D-KD	7150DC-10B
7165AA2-46-KA2	7165FA2-46-KA2	7165KS2-46-KA2	7165SC2-03-KA2	7165SX2-26D-KA2	7185WE1-26D-KD	7150DC-26D
7185AA1-03-KD	7185FA1-03-KD	7185KS1-03-KD	7165SC2-26D-KA2	7165SX2-46-KA2	7185WE1-26D-KA2	7160DC-03
7185AA1-26D-KD	7185FA1-26D-KD	7185KS1-26D-KD	7165SC2-26D-KD	7165SX2-46-KD	7075WE10-26D-KD	7160DC-10B
7185AA1-03-KA2	7185FA1-03-KA2	7185KS1-03-KA2	7165SC2-46-KA2	7185SX1-03-KD	15995WE-26D-0B	7160DC-26D
7185AA1-26D-KA2	7185FA1-26D-KA2	7185KS1-26D-KA2	7185SC1-03-KD	7185SX1-26D-KD	15995WE-26D-KD	7160DC-46
7205AA1-03-KD	7185FA1-03-TE6060	7205KS1-03-KD	7185SC1-26D-KD	7185SX1-03-KA2	**Yale 8 (YA)**	7180DC-03
7205AA1-26D-KD	7205FA1-03-KD	7205KS1-03-KA2	7185SC2-26D-KD	7185SX1-26D-KA2	7165YA2-03-KA2	7180DC-10B
7205AA1-03-KA2	7205FA1-26D-KD	7075KS10-03-KD	7185SC1-10B-KA2	7185SX1-46-KA2	7165YA2-26D-KA2	7180DC-26D
7205AA1-26D-KA2	7205FA1-03-KA2	7075KS10-26D-KD	7185SC1-03-KA2	7205SX1-03-KD	7165YA2-46-KA2	7180DC-46
7075AA10-03-KD	7205FA1-26D-KA2	7075KS10-03-KA2	7185SC1-26D-KA2	7205SX1-26D-KD	7185YA1-03-KD	7200DC-03
7075AA10-26D-KD	7205FA1-03-TE6060	7075KS10-26D-KA2	7185SC1-46-KA2	7205SX1-03-KA2	7185YA1-26D-KD	7200DC-26D
7075AA10-03-KA2	7075FA10-03-KD	15395KS-04-0B	7185SC2-26D-KA2	7205SX1-26D-KA2	7185YA1-03-KA2	7200DC-46
7075AA10-26D-KA2	7075FA10-26D-KD	15395KS-04-KD	7205SC1-03-KD	7075SX10-03-KD	7185YA1-26D-KA2	7010DC-03
15395AA-04-0B	7075FA10-03-KA2	15395KS-26D-0B	7205SC1-26D-KD	7075SX10-26D-KD	7205YA1-03-KD	7010DC-10B
15395AA-04-KD	705FA10-26D-KA2	15395KS-26D-KD	7205SC1-03-KA2	7075SX10-03-KA2	7205YA1-26D-KD	7010DC-26D
15395AA-26D-0B	7185GA1-03-KD	15995KS-04-0B	7205SC1-26D-KA2	7075SX10-26D-KA2	7205YA1-03-KA2	7010DC-46
15395AA-26D-KD	7185GA1-26D-KD	15995KS-04-KD	7075SC10-03-KD	15395SX-04-0B	7205YA1-26D-KA2	**Schlage C145 (EB)**
15995AA-04-0B	7185GA1-03-KA2	15995KS-26D-0B	7075SC10-26D-KD	15395SX-04-KD	7075YA10-03-KD	7186EB1-03-0B-00
15995AA-04-KD	7185GA1-26D-KA2	15995KS-26D-KD	7075SC10-46-KD	15395SX-26D-0B	7075YA10-26D-KD	7186EB1-10B-0B-00
15995AA-26D-0B	15395GA-04-0B	**1004 Lockwood (LA)**	7075SC10-03-KA2	15395SX-26D-KD	7075YA10-03-KA2	7186EB1-26D-0B-00
15995AA-26D-KD	15395GA-04-KD	7185LA1-03-KD	7075SC10-26D-KA2	15995SX-04-0B	7075YA10-26D-KA2	7186EB1-46-0B-00
Corbin 60 (CA)	15395GA-26D-0B	7205LA1-03-KD	7075SC10-46-KA2	15995SX-04-KD	15395YA-04-0B	7206EB1-10B-0B-00
7185CA1-03-KD	15395GA-26D-KD	**Russwin D1 (RB)**	15395SC-04-0B	15995SX-26D-0B	15395YA-04-KD	7206EB1-26D-0B-00
7185CA1-26D-KD	15995GA-04-0B	7165RB2-03-KA2	15395SC-04-KD	15995SX-26D-KD	15395YA-26D-0B	7206EB1-46-0B-00
7185CA1-03-KA2	15995GA-04-KD	7165RB2-26D-KA2	15395SC-26D-0B	**Weiser/Falcon E (WA)**	15395YA-26D-KD	7076EB10-03-0B-00
7185CA1-26D-KA2	15995GA-26D-0B	7165RB2-46-KA2	15395SC-26D-KD	7165WA2-03-KA2	15995YA-04-0B	7076EB10-10B-0B-00
15395CA-26D-0B	15995GA-26D-KD	7185RB1-03-KD	15995SC-04-0B	7165WA2-26D-KA2	15995YA-04-KD	7076EB10-26D-0B-00
15395CA-26D-KD	**Schlage C123 (EA)**	7185RB1-26D-KD	15995SC-04-KD	7165WA2-46-KA2	15995YA-26D-0B	7076EB10-46-0B-00
15995CA-26D-KD	7186EA1-03-0B-00	7185RB1-03-KA2	15995SC-26D-0B	7185WA1-03-KD	15995YA-26D-KD	15996EB-04-0B-00
15995CA-26D-0B	7186EA1-10B-0B-00	7185RB1-26D-KA2	15995SC-26D-KD	7185WA1-26D-KD	**Yale GA (YG)**	15996EB-26D-0B-00
Corbin/Russwin L4 (CE)	7186EA1-26D-0B-00	7205RB1-03-KD	**Schlage E (SE)**	7185WA1-03-KA2	7185YG1-26D-0B	**Turnknobs**
15395CE-26D-0B	7186EA1-46-0B-00	7205RB1-26D-KD	7165SE2-26D-KA2	7185WA1-26D-KA2	7185YG1-26D-KA2	7151TK2-26D
15395CE-26D-KD	7206EA1-10B-0B-00	7205RB1-03-KA2	7185SE1-03-KA2	7075WA10-03-KD	7185YG1-26D-KD	7161TK1-03
15995CE-26D-0B	7206EA1-26D-0B-00	7205RB1-26D-KA2	7185SE1-26D-KA2	7075WA10-26D-KD	7186YG2-26D-KA2	7161TK2-03
15995CE-26D-KD	7206EA1-46-0B-00	15395RB-04-0B	7185SE1-26D-KD	7075WA10-03-KA2	7205YG1-26D-0B	7161TK2-10B
	7076EA10-03-0B-00	15395RB-04-KD	7205SE1-26D-KA2	7075WA10-26D-KA2	7205YG1-26D-KA2	7161TK2-26D
	7076EA10-10B-0B-00	15395RB-26D-0B	7205SE1-26D-KD	15395WA-04-0B	7075YG10-26D-KA2	7161TK2-46
	7076EA10-26D-0B-00	15395RB-26D-KD	15395SE-04-0B	15395WA-04-KD	7075YG10-26D-KD	7181TK1-03
	7076EA10-46-0B-00	15995RB-04-0B	7075SE10-26D-KA2	15395WA-26D-0B	15395YG-26D-KD	7181TK1-26D
	15996EA-04-0B-00	15995RB-04-KD	7075SE10-26D-KD	15395WA-26D-KD	15395YG-26D-0B	7181TK1-46
	15996EA-26D-0B-00	15995RB-26D-0B	15395SE-04-KD	15995WA-04-0B	15995YG-26D-KD	7181TK2-26D
		15995RB-26D-KD	15395SE-26D-0B	15995WA-04-KD	15995YG-26D-0B	7201TK1-26D
		Sargent LA-LC (GB)	15395SE-26D-KD	15995WA-26D-0B		
		15395GB-26D-0B	15995SE-04-0B	15995WA-26D-KD		
		15395GB-26D-KD	15995SE-04-KD	**Ilco X1054K (UA)**		
		15995GB-26D-0B	15995SE-26D-0B	7205UA1-03-KD		
		15995GB-26D-KD	15995SE-26D-KD	7075UA10-03-KD		
		Sargent RA-RC (GC)	**Mortise Deadbolts**	**Lori L100 (UB)**		
		15395GC-26D-0B	45-1-4-04-26D-0	7075UB10-03-KD		
		15395GC-26D-KD	45-2-4-04-26D-0			
		15995GC-26D-0B	45-1-3-04-03P-0			
		15995GC-26D-KD	45-1-6-04-26D-0			
			45-1-4-04-26D-5-2-5-SC-KD			

Brass Cylinders

Replacement Keys for Cylinders

Keyway	Order Code	ILCO®	5 Pin ILCO-EZ®	Look-Alike®	ILCO®	6 Pin ILCO-EZ®	Look-Alike®
Arrow	AA	1179	AR1	K2-A	1179A	AR4	K7
Composite	NA	R1064E	NA25	4295	This keyway accepts and can be pinned to Kwikset & Weiser E/Falcon 1st pin @ .246"		
Composite	NB	1014C	HR1	–	This keyway accepts and can be repinned to Dexter, Falcon G, Harloc SE-1, Lori L200, Sargent S & U, and Weslock 1st pin @ .216"		
Corbin 60	CA	1001EH	CO87	Z1-60-5	A1001EH	CO88	Z1-60-6
Corbin 67	CB	1001EN	CO7	–	1001EG	CO36	–
Corbin 77	CC	R1001EN	SK1	–	R1001EG	CO62	–
Corbin / Russwin L4	CE	1011L-4	–	–	A1011-L4	RU101	–
Corbin 59	CD	1001AH	–	–	A1001AH	CO91	Z1-59A1-6
Ilco X1054K	UA	X1054K	IN3	–	–	–	–
Kwikset 1176	KS	1176	KW1	1063KW	A1176	KW5	–
Lockwood 1004	LA	1004	L1	B308	1004A	–	B310
Lori L100, Harloc 700, Eagle 11929	UB	X1014F	EA27	Harloc	–	–	–
Lori Locksmith 80	UE	5 pin only, order 80 Loricentric		–	–	–	–
Loricentric 90	UD	–	–	–	6 pin only, order 90 Loricentric		–

Keyway	Order Code	ILCO®	5 Pin ILCO-EZ®	Look-Alike®	ILCO®	6 Pin ILCO-EZ®	Look-Alike®
Russwin D1	RB	1011D1	RU45	5D1R	A1011D1	RU46	6D1R
Russwin 981R	RA	N1011P	RU52	5981R	A1011P	RU16	–
Sargent LA-LC	GB	1007LA	S22½	275LA	01007LA	S22	6275LA
Sargent RA-RC	GC	1007RA	–	–	01007RA	–	–
Sargent LA	GA	1007LA	S22½	275LA	01007LA	S22	6275LA
Schlage C	SC	1145	SC1	100-C	1145A	SC4	101-C
Schlage E	SE	1145E	SC8	100-E	A1145E	SC9	101-E
Schlage F	SF	1145F	SC7	–	A1145F	SC10	101-F
Schlage C-K	SX	Accepts all Schlage keys C to L					
Segal 9	FA	1022	SE1	K9-Segal	1022AB	–	–
Weiser Ez/ Falcon	WA	1054WB	WR3	1555	A1054WB	WR4	–
Weiser 1555	WE	N1054WB	WR5	P1555	–	–	–
Yale 8 (999)	YA	999	Y1	8-Yale	999A	Y2	–
Yale GA	YG	999GA	–	–	998GA	Y78	–

Supply keying information on combined cylinder

Ilco branded zinc die cast cylinders are used primarily for storefront lock and exit device applications. This cylinder is designed as an inexpensive option when brass quality and longevity is not a requirement.

Mortise Zinc Die Cast Cylinders

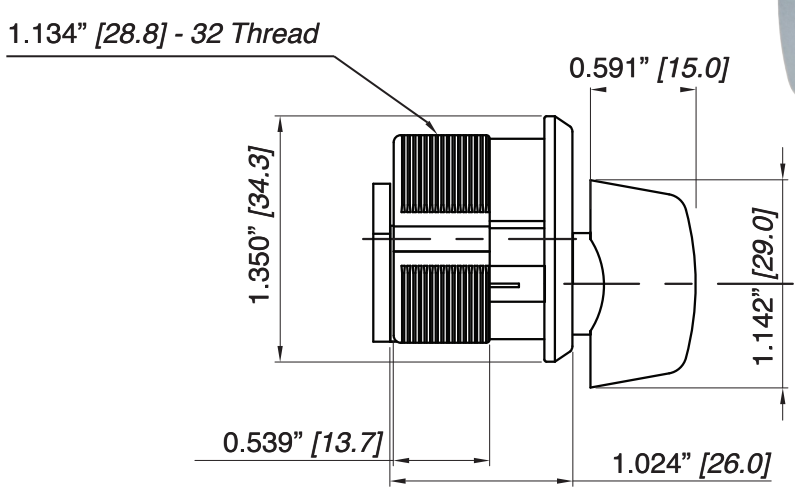
- 1" (25.4 mm)
- Available 5 pin only
- Thread Size is 1 5/32" (29.36 mm)
- 3 finishes (Aluminum, Dark Bronze, Black)
- Stamped Trim Ring included

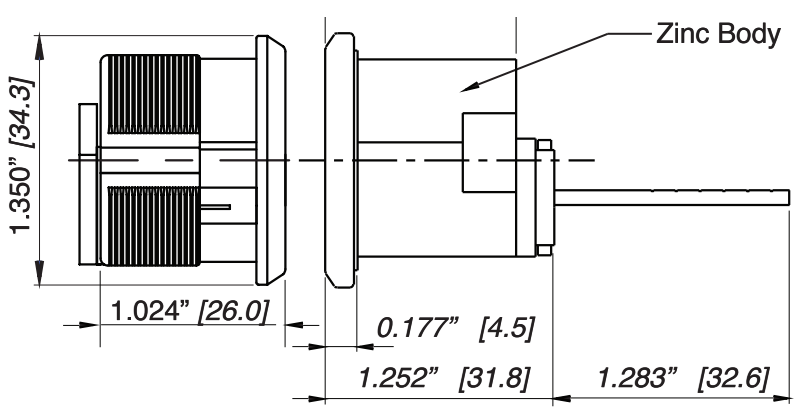
MKC	Keyed Mortise, Schlage® C Keyway/AR Cam
MTC	Turnknob Mortise, AR Cam
MDC	Dummy Mortise





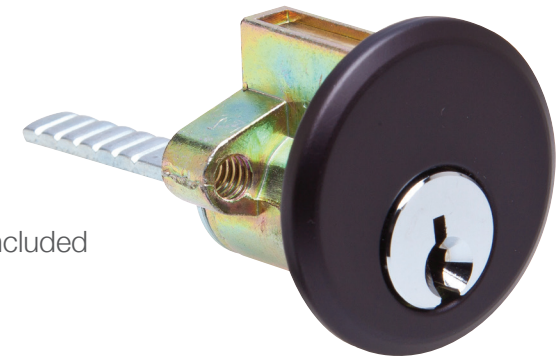






Rim Zinc Die Cast Cylinder

- Schlage® C Keyway
- Available 5 pin only
- 3 finishes (Aluminum, Dark Bronze, Black)
- Includes rigid tailpiece
- Stamped trim ring and mounting screws included



MKC-RIM Rim Cylinder

CL- 404 Cylinder Guard

The CL-404 is designed specifically for Aluminum/Hollow Steel doors to fit standard 1/8" (3.18 mm) stile wall. CL-404 is constructed of corrosion resistant hardened steel and choice of 3 powdered coated finishes.

Includes steel security ring, 2 spacers and retainer plug.





How To Order Die Cast Cylinders

MKC - SC - 1 - AL - KA

1 MODEL | 2 KEYWAY | 3 CAM | 4 FINISH | 5 KEYING

1 MODEL	
MDC	Dummy Cylinder
MKC	Keyed Cylinder
MKC-RIM	Rim Keyed Cylinder
MTC	Thumbturn Cylinder
MTC-OS	1" Oversized Thumbturn Cylinder

2 KEYWAY	
0	Does Not Apply
SC	Schlage C

3 CAM	
0	Does Not Apply
1	Standard (863G)
2	Adams Rite (863A)

4 FINISH	
AL	Aluminum
DU	Dark Bronze
BLK	Black

5 KEYING	
0	Does Not Apply
KD	Keyed Different
KA	All Keyed Alike
KA2	Keyed Alike in Pairs
KA25	Keyed Alike sets of 25
KA50	Keyed Alike sets of 50

Deadbolt Mortise Lock – 185 Series

- For Aluminum Stile Doors
- Five-ply laminated steel bolt with concealed hardened steel pin provides maximum security on single leaf doors
- Cycle testing exceeds ANSI Grade 1 standards
- Steel case with corrosion resistant plating
- Accepts standard 1 5/32" (29.36 mm) Zinc or Brass threaded mortise cylinder
- Interchangeable with 451 Series Deadlatches

Backsets:	31/32" (24.59 mm), 1 1/8" (28.58 mm), 1 1/2" (38.1 mm)
Bolt Dimension:	Straight Bolt: 5/8"W x 2 7/8"L (15.88 mm x 73.03 mm)
	Hook Bolt: 5/8"W x 1 3/8"L (15.88 mm x 34.9 mm)
Throw:	Straight Bolt: 1 3/8" (34.9 mm)
	Hook Bolt: 13/16" (20.6 mm)

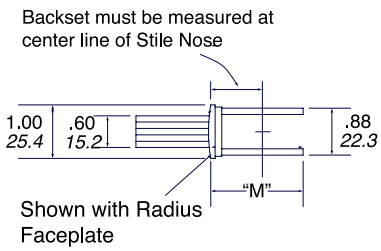


Deadbolt

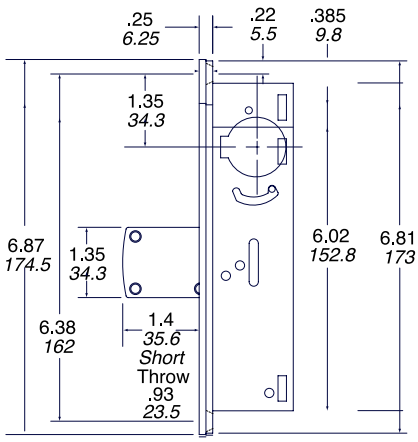


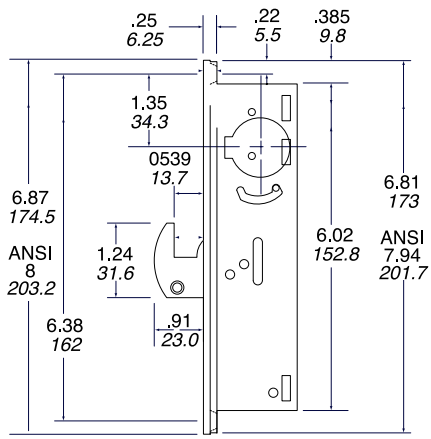
Hookbolt

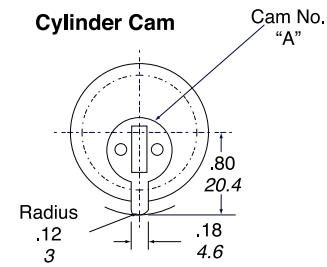
Storefront Hardware Deadbolts



Backset	"M"
31/32" *24.6*	1.63" *41.4*
1-1/8" *28.6*	1.79" *45.5*
1-1/2" *38.1*	2.14" *54.36*

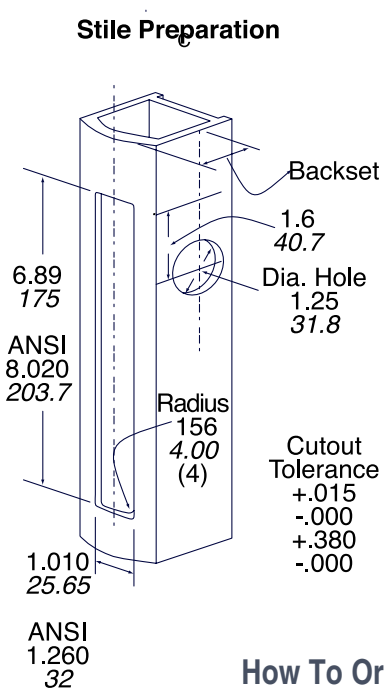


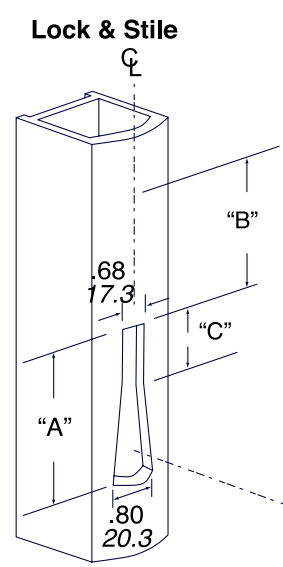


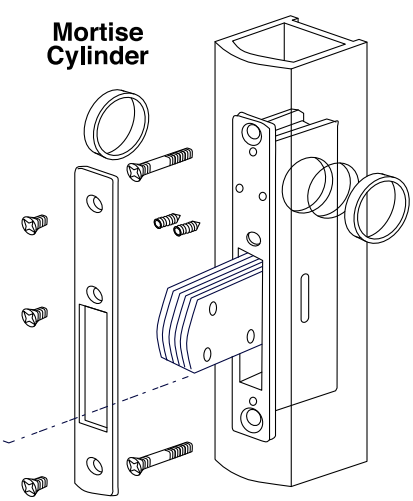


Cam	± .005
Tolerance	± .13

These locks are operable by any standard 1⅝" diameter mortise cylinder with cam dimensions as shown.







How To Order Mortise Deadlatchs & Hookbolts Only

451 - 2 - LH - Single

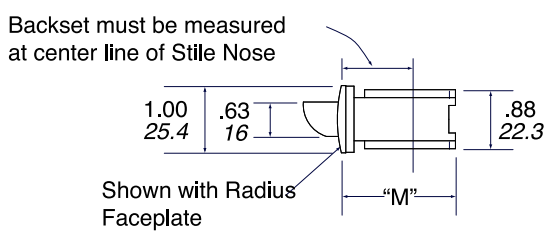
1 MODEL NO.		2 BACKSET		3 HANDING		4 PACKOUT	
451	Deadlatch	2	31/32" (24.61mm)	RH	Right Hand	Single	Individual Single Pack
452	Reversible Deadlatch	3	1⅛" (28.58mm)	LH	Left Hand	Bulk	Bulk Pack
		4	1½" (38.1mm)				

Deadlatch Mortise Lock – 451 Series

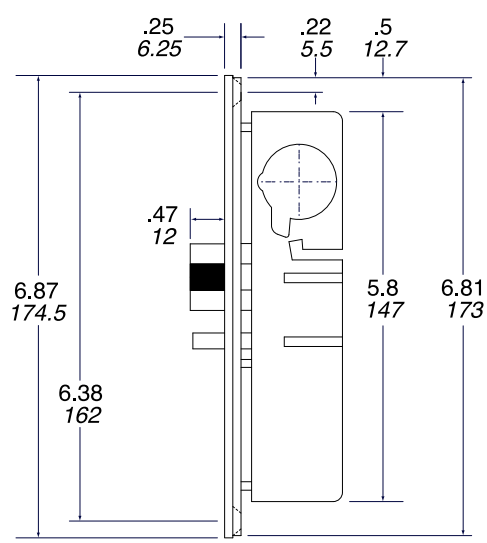
- For Aluminum Stile Doors
- Key controlled bolt holdback feature offers flexibility for traffic control on buildings that require free entrance during specific times and exit only for others
- Auxiliary latch bolt feature when in locked position provides additional security
- Zinc latch with Delrin insert for quiet operation
- Available left or right handed, field reversible handing
- Steel case with corrosion resistant plating
- Accepts standard 1 5/32" (29.36 mm) Zinc or Brass threaded mortise cylinder
- Cycle testing exceeds ANSI Grade 1 standards
- Interchangeable with 185 Series Deadbolts

Backsets:	31/32" (24.59 mm), 1 1/8" (28.58 mm), 1 1/2" (38.1 mm)
Latchbolt Dimensions:	5/8"W x 1 1/2"L (15.88 mm x 38.1 mm)
	Setscrews 8/32” x 5/16”

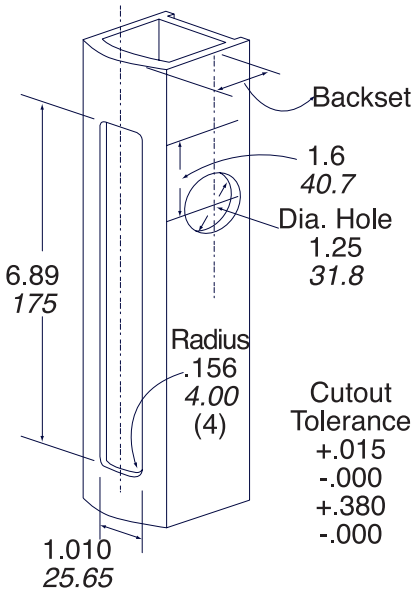




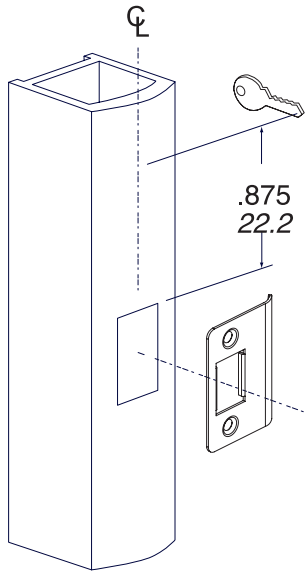
Backset	“M”
31/32” *24.6*	1.63” *41.4*
1-1/8” *28.6*	1.79” *45.5*
1-1/2” *38.1*	2.14” *54.36*



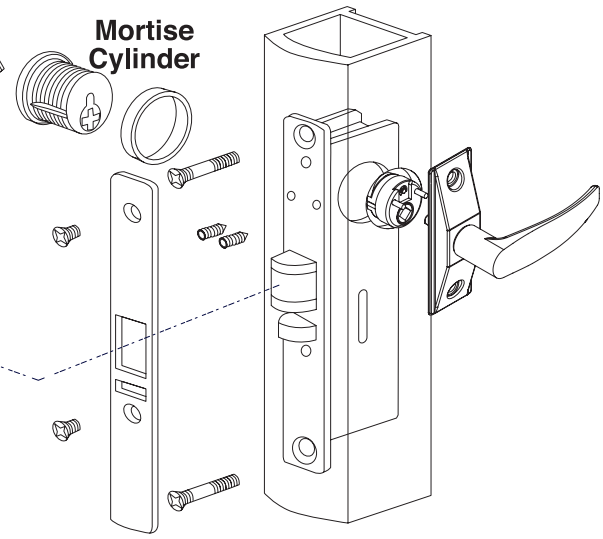
Stile Preparation



Lock & Stile



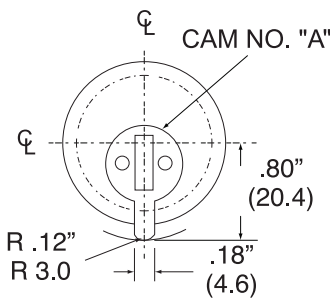
Stile



Bolt Cutout in Strike

Lock & Cylinder Installation

Cylinder Cam



CAM TOLERANCE	± .005 ± 0.13

These locks are operable by any standard 1 5/32" (29.37 mm) diameter mortise cylinder with cam dimensions as shown.

How To Order Combo Mortise Lock Packs

185 - F - 2 - NH - 2 - 01 - 628

1	2	3	4	5	6	7
MODEL NO.	FACEPLATE	BACKSET	HANDLING	STRIKE SIZE	STRIKE SHAPE / LIP LENGTH	FINISH

1 MODEL NO.	
185	Deadbolt
HB 185	Hookbolt
451	Deadlatch
452	Reversible Deadlatch

2 FACE-PLATE	
F	Flat
B	Bevel
R	Radius
RW	Radius with weather strip

3 BACKSET	
2	31/32" (24.61mm)
3	1⅛" (28.58mm)
4	1½" (38.1mm)

4 HANDING	
NH	No Hand
RH	Right Hand
LH	Left Hand

5 STRIKE SIZE	
1	1 = 4.63" (117.6mm)
2	2 = 2.63 (66.8mm)
—	Leave Blank if neither apply

6 STRIKE SHAPE / LIP LENGTH	
01	Flat Standard Jamb
02	Radius/Standard Stile
17	Flat/Center hung 4.0" (101.6mm) Jamb
21	Flat/Center hung 4.5" (114.3mm) Jamb
—	Leave Blank if neither apply

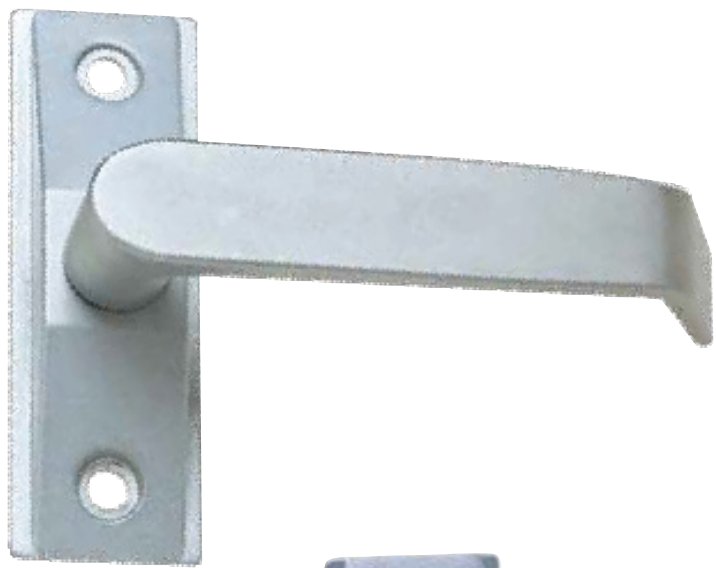
7 FINISH	
628	Aluminum
313	Dark Bronze
335	Black

Lever Handles – 456 Series

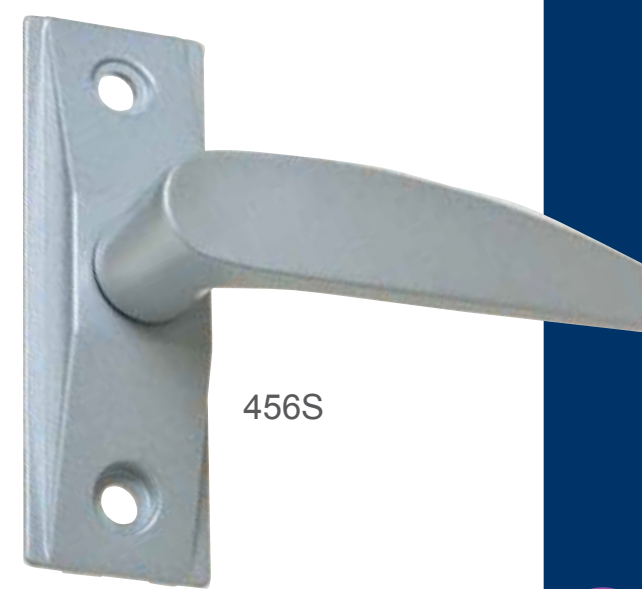
Levers are designed to keep fingers away from the jamb and allow operation without grasping. A downward movement retracts latch.

- For use with 451 and 452 Deadlatch
- Field reversible handing using the cam plug (CP456) included
- Cast aluminum construction
- Available left or right handed
- Available styles Straight (456S), Euro Return (456-RE) or with Thumbturn (456-TT)
- 3 finishes: Clear Aluminum, Dark Bronze, and Black
- Escutcheon assembly includes a ¼" (6.35 mm) heat treated spindle

Door Thickness:	1 3/4" (44.45 mm) to 3" (76.2 mm) 1 3/8" x
Escutcheon:	4" (34.93 mm x 101.6 mm)



456RE

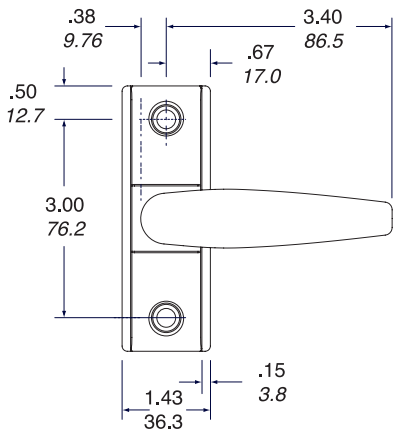


456S

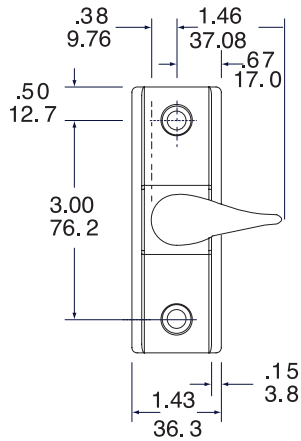


456TT

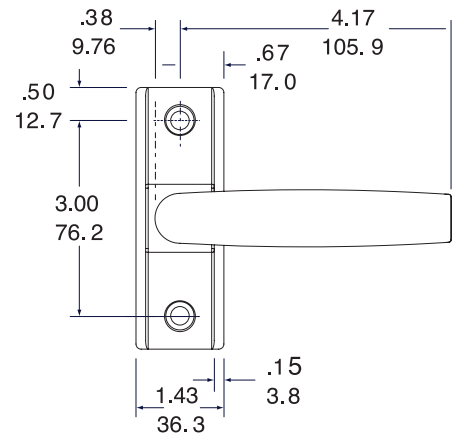
Deadlock Trim - Levers



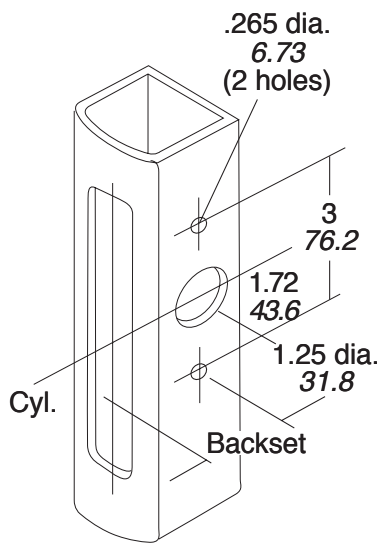
456-S

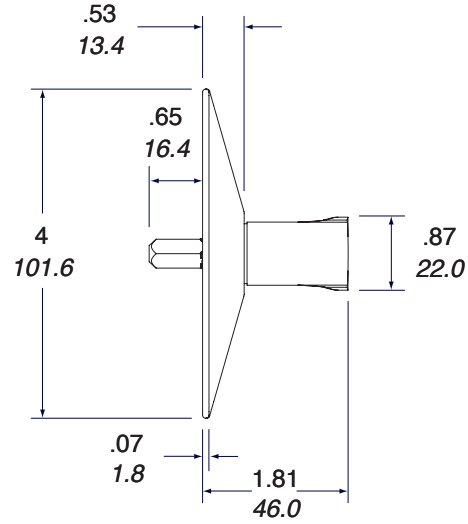


456-TT



456-RE





How To Order Lever Handles

456 S - LH - 01 - DU

1	2	3	4	5
MODEL NO.	STYLE	HANDING	DOOR THICKNESS	FINISH

1 MODEL NO.	
456	456 Series Lever

2 STYLE	
S	Straight
RE	Euro Return
TT	Thumbturn

3 HANDING	
NH	No Hand
RH	Right Hand / Left Reverse
LH	Left Hand / Right Reverse

4 DOOR THICKNESS	
01	1 ¾" (44.45mm) to 2" (50.8mm)

5 FINISH	
AL	Aluminum (628)
DU	Duronotic Dark Bronze (313)
BLK	Black (335)

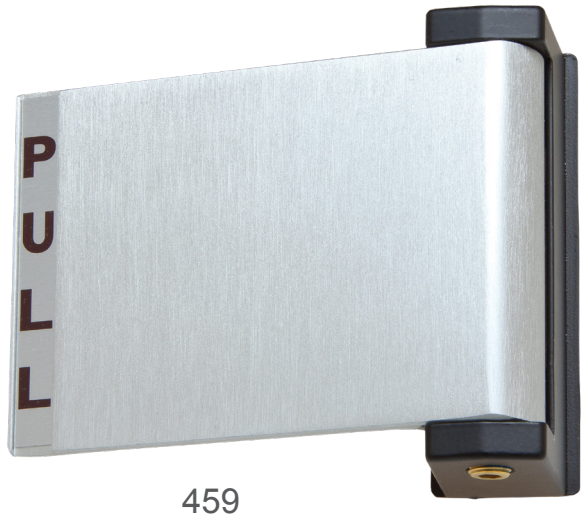
Push / Pull Paddle – 459 Series

Paddles provide an alternate to knob or lever handles. Push or pull in the direction of the door swing to unlatch.

The 459 Series provides the standard paddle function.

- Corrosion resistant extruded aluminum construction
- Escutcheon is zinc alloy with black hard coat finish
- Double spring escutcheon construction for durability
- Self-adhesive Push or Pull decals included
- Binder post insures secure attachment of the Push/Pull handle to the door
- Available in four operation modes (Pull Left, Pull Right, Push Left, Push Right)
- Field reversible handing using Push/Pull feature and cam plug (CP456) included
- Cycle testing exceeds ANSI Grade 1 standards

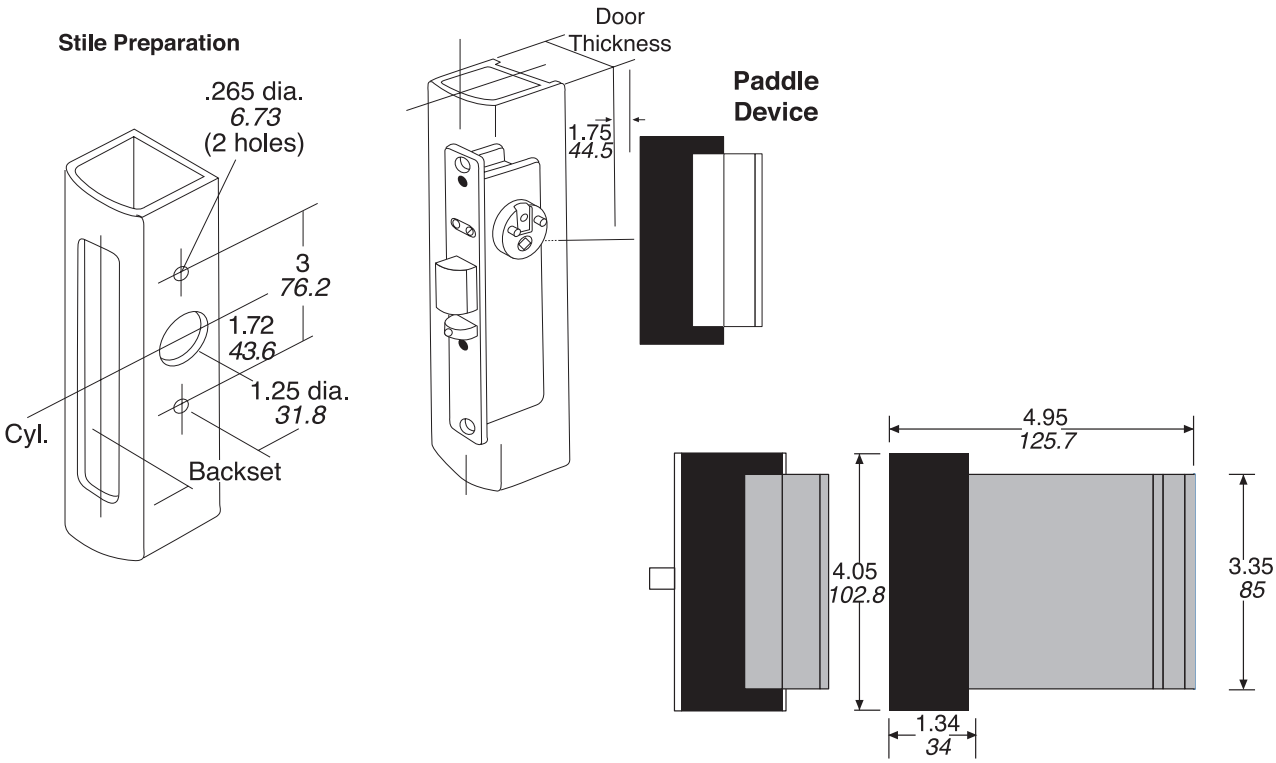
Door Thickness: 1 3/4" (44.45 mm)
Escutcheon: 1 3/8" x 4" (34 mm x 101.6 mm)



459

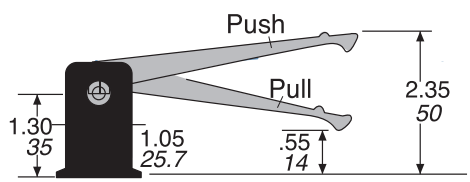
No dogging

Deadlock Trim — Push/Pull Paddles



How To Order Push / Pull Paddles

459
Paddle
Device



Shown at rest.
Paddle travel is 1.58
40

4 5 9 - 01 - 0 0 - 6 2 8

1 MODEL NO. | 2 OPERATION | 3 DOOR THICKNESS | 4 FINISH

1 MODEL NO.	
459	Original Paddle

2 OPERATION	
01	Pull to Left
02	Push to Left
03	Pull to Right
04	Push to Right

3 DOOR THICKNESS	
00	1 ¾" (44.45mm)

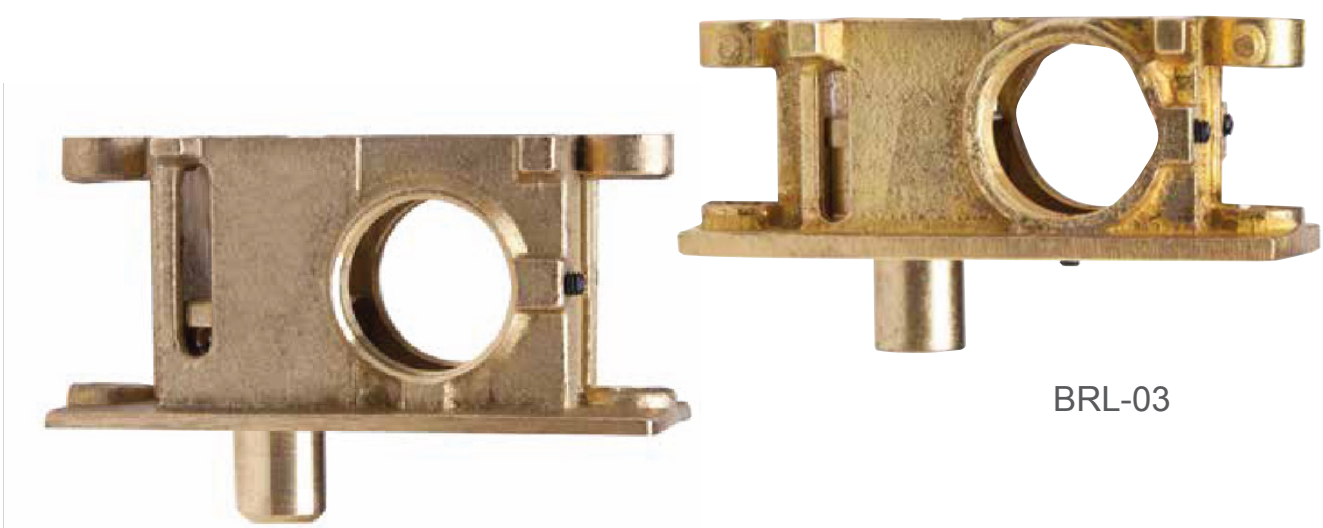
4 FINISH	
628	Aluminum (AL)
313	Duronotic Dark Bronze (DU)
335	Black (BLK)

Product	Description	Paddle Door Thickness	Lever Door Thickness
CP456-RH	Right Hand Cam Plug	1 ¾" (44.45 mm)	2" (50.8 mm)
CP456-LH	Left Hand Cam Plug	1 ¾" (44.45 mm)	2" (50.8 mm)
CP456-RH-1	Right Hand Cam Plug	1 13/16" – 2" (46mm – 50.8mm)	2 ¼"- 2 ½" (57.15mm-63.5mm)
CP456-LH-1	Left Hand Cam Plug	1 13/16" – 2" (46mm – 50.8mm)	2 ¼"- 2 ½" (57.15 mm -63.5mm)
CP456-RH-2	Right Hand Cam Plug	2 ¼" – 2 ½" (57.15mm – 63.5mm)	2 ¾"- 3" (69.85mm-76.2mm)
CP456-LH-2	Left Hand Cam Plug	2 ¼" – 2 ½" (57.15mm – 63.5mm)	2 ¾"- 3" (69.85mm- 76.2mm)
9160	Paddle Spring Kit		

Glass Door Bottom Rail Lock - BR Series

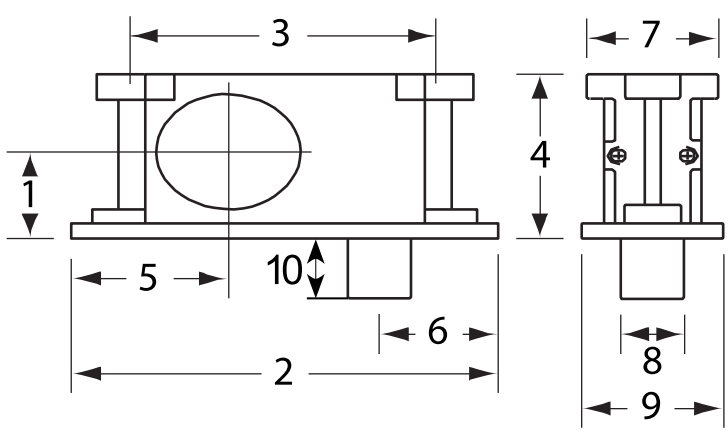
This lock is installed in the bottom rail or in patch fitting of an “all glass” door. Bolt is retracted by a 1 5/32" (29.35 mm) mortise cylinder with standard cam.

MODEL NUMBER	1	2	3	4	5	6	7	8	9	10
BRL-03	.84252" (21.4mm)	4.154" (105.5mm)	3.543" (90mm)	1.44" (39.6mm)	1.437" (36.6mm)	1.5" (38mm)	1.345" (34.4.mm)	.618" (15.7mm)	1.3031" (33.1mm)	.71" (18.03mm)
BRL-01	.96457" (24.4mm)	4.154" (105.5mm)	3.543" (90mm)	1.8898" (48mm)	1.437" (36.6mm)	1.5" (38mm)	1.345" (34.4mm)	.618" (15.7mm)	1.3031" (33.1mm)	.71" (18.03mm)



BRL-03

BRL-01



Glass Door Rail Lock & Dust Proof Strikes

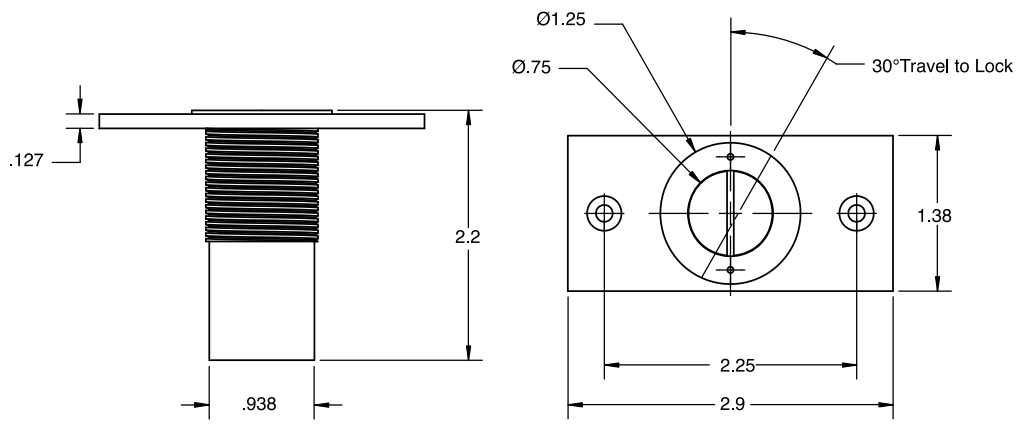
Dust Proof Strikes (Lockable) – DPS Series DPS Series strikes work with the BRL-01 and BRL-03 Glass Door Bottom Rail Lock.

- Accepts 5/8" (16 mm) diameter plunger bolt
- Includes mounting plate, two flat head screws, and strike
- Available in six finishes

DPS-DU	313 Dark Bronze
DPS-US26D	26D Satin Chrome
DPS-BLK	335 Black
DPS-US14	Bright Stainless Steel
DPS-US15	32D Satin Stainless Steel
DPS-AL	628 Aluminum
DPS-US4	Satin Brass



DPS-US26D

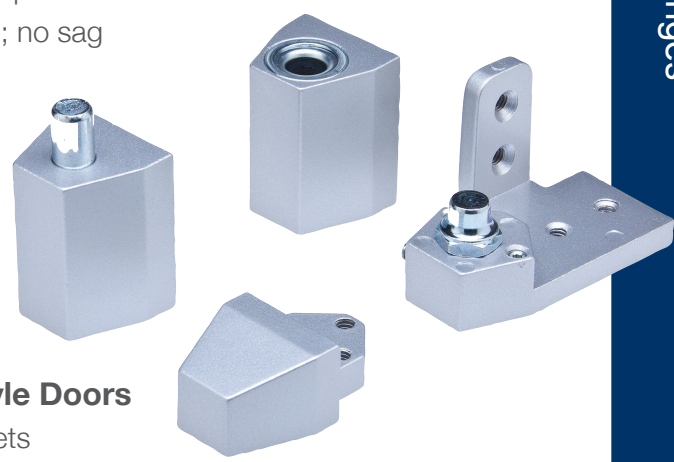


Offset Pivots – For Aluminum Doors and Frames

- Die cast aluminum construction
- Full race ball bearing incorporated into bottom pivot portion
- Weight of door rests on floor mounted pivot portion; no sag
- Easily replaceable from inside door
- Theft resistant, weatherproof
- 1/8" (3.18 mm) vertical adjustment
- Available in two finishes; special order finishes available upon request
- Sets include fasteners
- Also available in dark bronze



Available in dark bronze



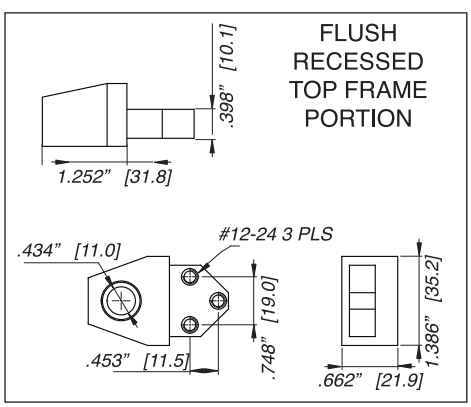
IL-OP-10 Series – Vista Wall® & Old Castle® Style Doors

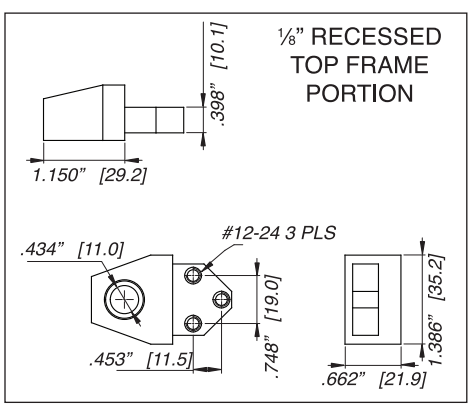
Flush Door Pivot and 1/8" (3.18 mm) Recessed Pivot Sets

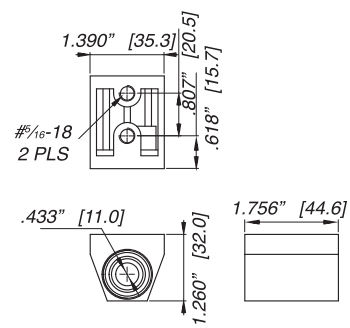
Flush Pivot Sets	
IL-OP-10-LH-AL SETS	LH, Clear
IL-OP-10-LH-DU SETS	LH, Dark Bronze
IL-OP-10-RH-AL SETS	RH, Clear
IL-OP-10-RH-DU SETS	RH, Dark Bronze

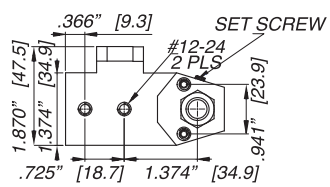
Recessed Pivots Sets	
IL-OP-10-LH-AL-18 SETS	LH, Clear
IL-OP-10-LH-DU-18 SETS	LH, Dark Bronze
IL-OP-10-RH-AL-18 SETS	RH, Clear
IL-OP-10-RH-DU-18 SETS	RH, Dark Bronze

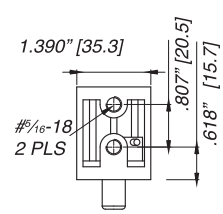
Screw Pack	
IL-OP-10 SCREW PACK-AL	Clear
IL-OP-10 SCREW PACK-DU	Dark Bronze

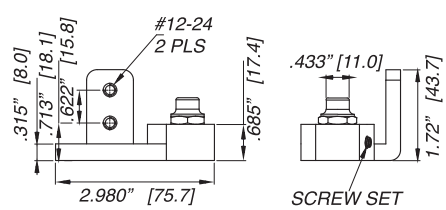


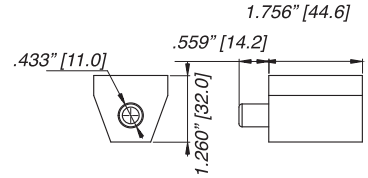












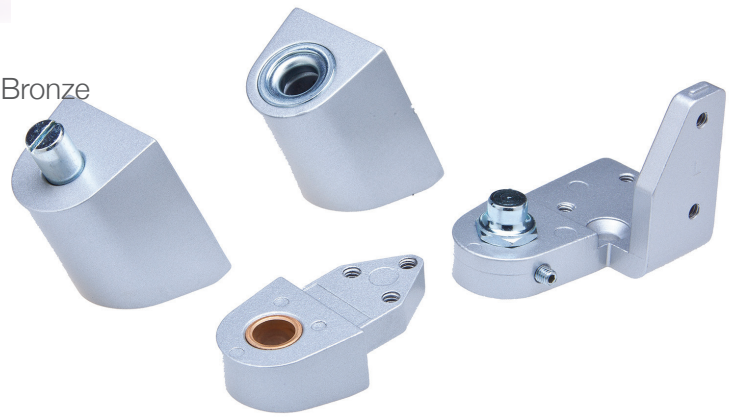
IL-OP-12 Series – Armalite® and Trulite® Style Doors

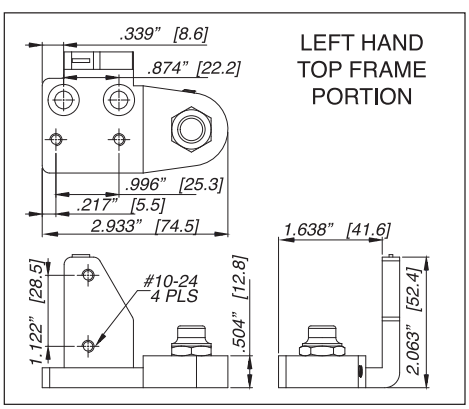
Recessed Pivot Sets 1/8" (3.18 mm)

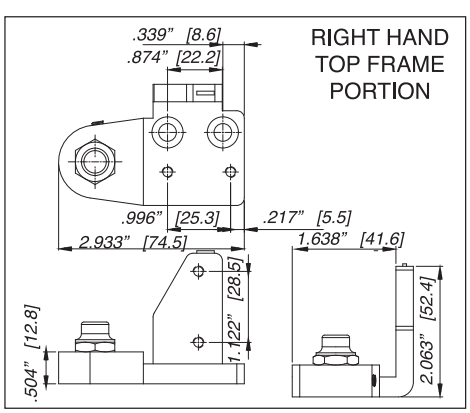
Recessed Pivots Sets	
IL-OP-12-RH-AL SETS	RH, Clear
IL-OP-12-LH-AL SETS	LH, Clear
IL-OP-12-RH-DU SETS	RH, Dark Bronze
IL-OP-12-LH-DU SETS	LH, Dark Bronze
Screw Pack	
IL-OP-12 SCREW PACK-AL	Clear
IL-OP-12 SCREW PACK-DU	Dark Bronze

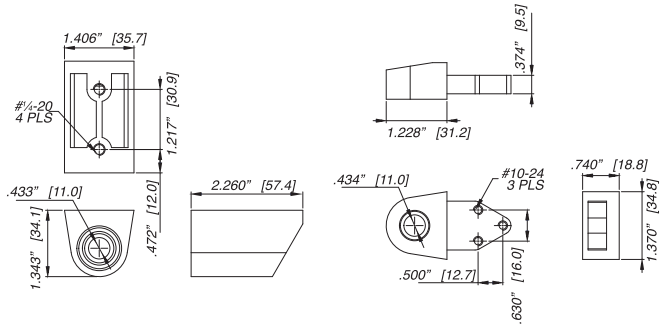


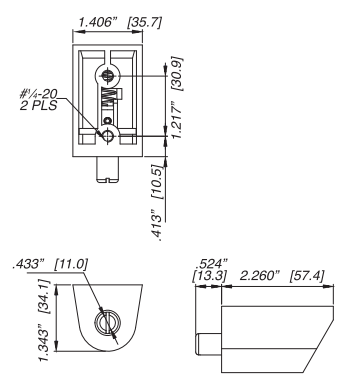
Available in dark bronze











IL-OP-13 Series – YKK® Style Doors

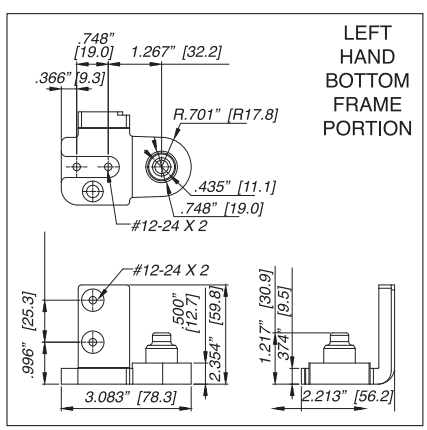
Recessed Pivot Sets 1/8" (3.18 mm)

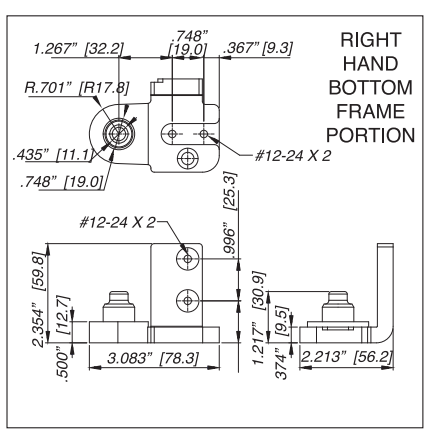
Recessed Pivot Sets	
IL-OP-13-LH-AL SETS	LH, Clear
IL-OP-13-LH-DU SETS	LH, Dark Bronze
IL-OP-13-RH-AL SETS	RH, Clear
IL-OP-13-RH-DU SETS	RH, Dark Bronze
Screw Pack	
IL-OP-13 SCREW PACK-AL	Clear
IL-OP-13 SCREW PACK-DU	Dark Bronze

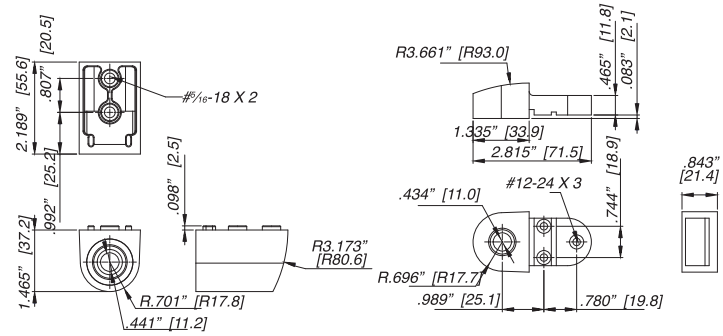


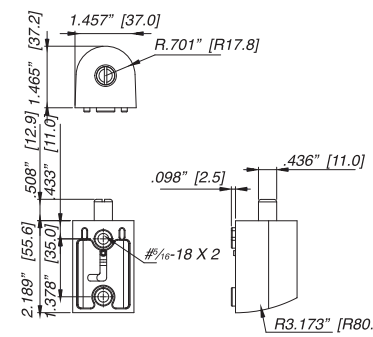
Available in dark bronze











IL-OP-14 Series – US Aluminum® and Arcadia®Style Doors

Flush Door Pivot Sets

IL-OP-14-LH-AL SETS	LH, Clear
IL-OP-14-LH-DU SETS	LH, Dark Bronze
IL-OP-14-RH-AL SETS	RH, Clear
IL-OP-14-RH-DU SETS	RH, Dark Bronze

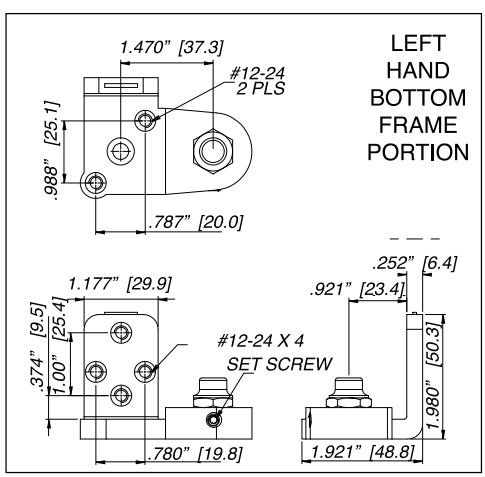
Screw Pack

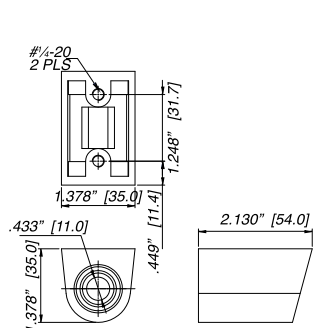
IL-OP-14 SCREW PACK-AL	Clear
IL-OP-14 SCREW PACK-DU	Dark Bronze

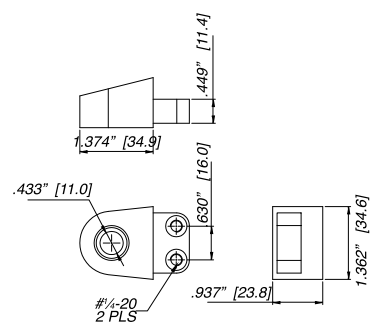


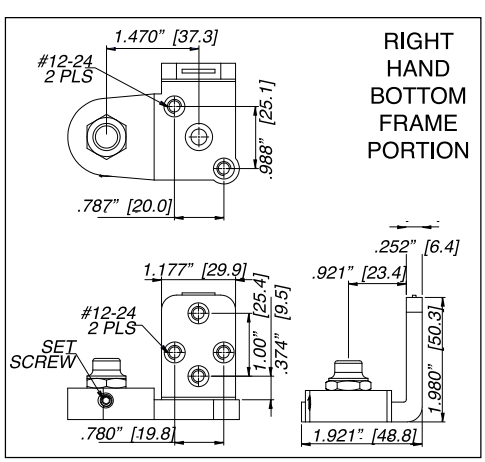
Available in dark bronze

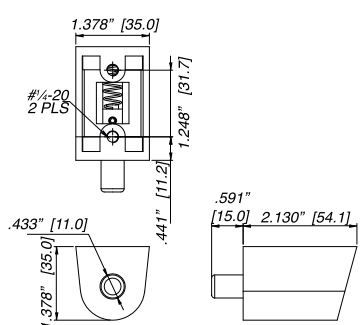












IL-OP-15 Series – Pittco® and Efco® Style Doors

31/32" (24.61mm) Recessed Pivot Sets

Recessed Door Pivot Sets

IL-OP-15-LH-AL SETS	LH, Clear
IL-OP-15-LH-DU SETS	LH, Dark Bronze
IL-OP-15-RH-AL SETS	RH, Clear
IL-OP-15-RH-DU SETS	RH, Dark Bronze

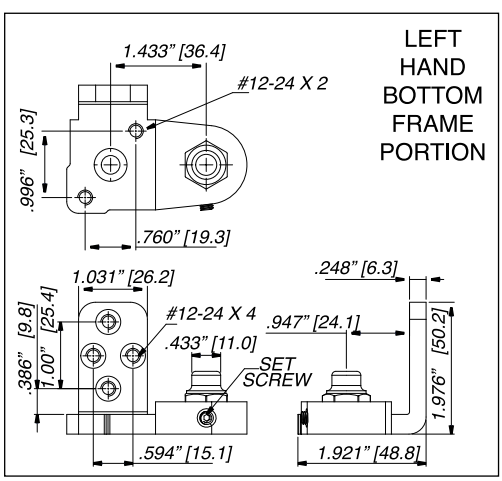
Screw Pack

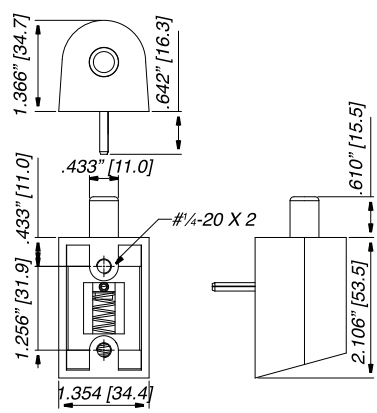
IL-OP-15 SCREW PACK-AL	Clear
IL-OP-15 SCREW PACK-DU	Dark Bronze

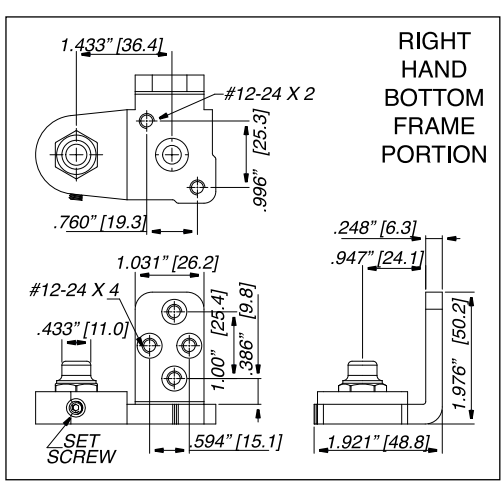


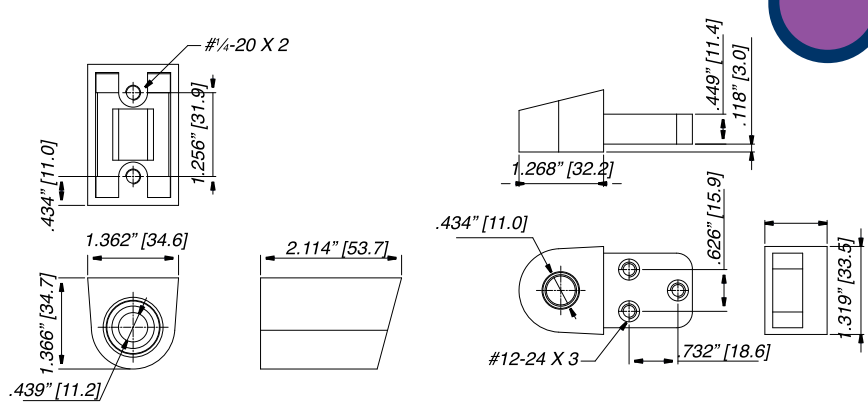
Available in dark bronze











IL-OP-18 Top & Bottom Portion Set – Kawneer® Style Doors

1/8" (3.18 mm) Recessed Pivots - Top and Bottom sold separately to form a “set”

Recessed Door Pivot Sets

Top Pivot

IL-OP-18-AL TOP PIVOT	NH, Clear
IL-OP-18-DU TOP PIVOT	NH, Dark

Bottom Pivot

IL-OP-18-LH-AL BOTTOM	LH,
IL-OP-18-LH-DU BOTTOM	LH, Dark Bronze
IL-OP-18-RH-AL BOTTOM	RH, Clear
IL-OP-18-RH-DU BOTTOM	RH, Dark Bronze

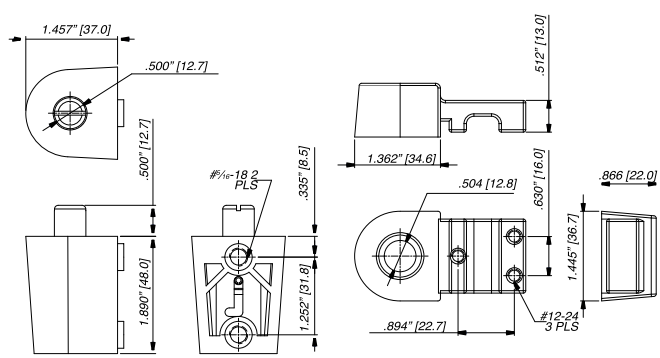
Screw Pack

IL-OP-18 SCREW PACK-AL	Clear
IL-OP-18 SCREW PACK-DU	Dark Bronze



Available in dark bronze





IL-OP-19 Series – Aldora® Style Doors

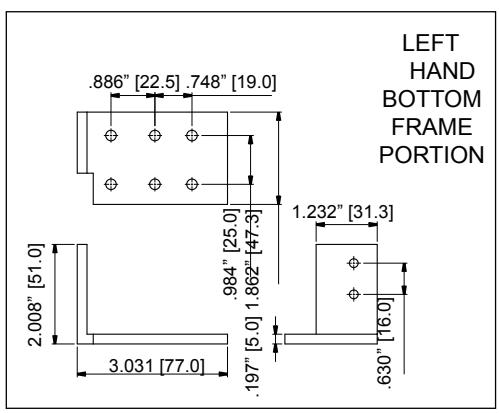
1/8" (3.18 mm) Recessed Pivot Sets

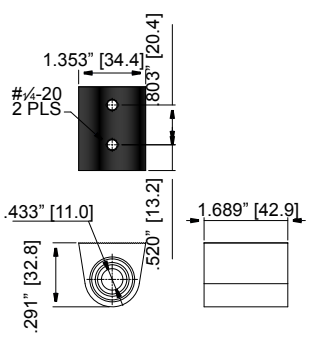
Recessed Door Pivot Sets

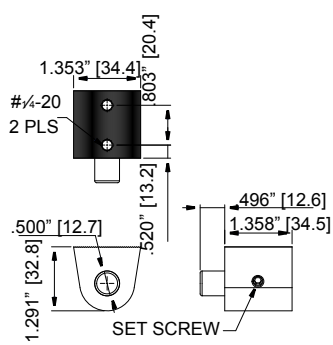
IL-OP-19-LH-AL	LH, Clear
IL-OP-19-LH-DU	LH, Dark Bronze
IL-OP-19-RH-AL	RH, Clear
IL-OP-19-RH-DU	Rh, Dark Bronze

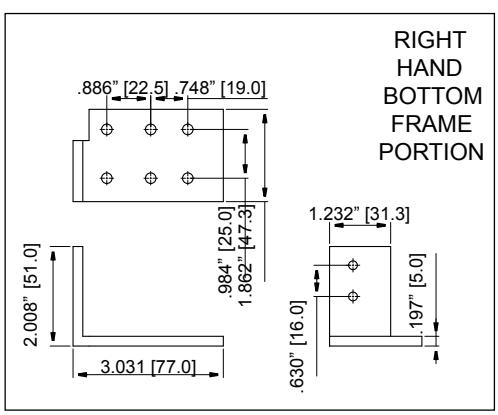


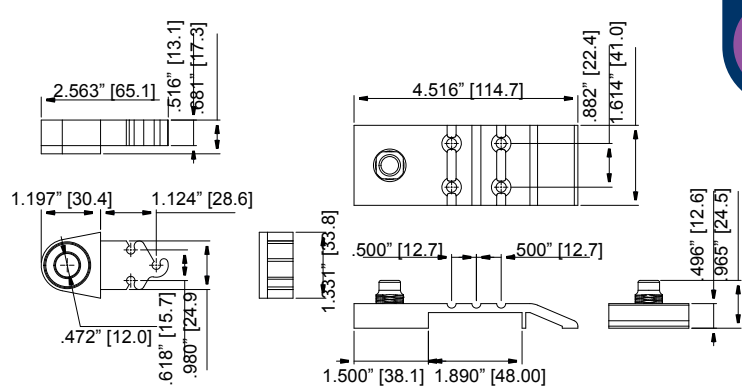
Available in dark bronze











Intermediate Pivots – For Aluminum Doors & Frames

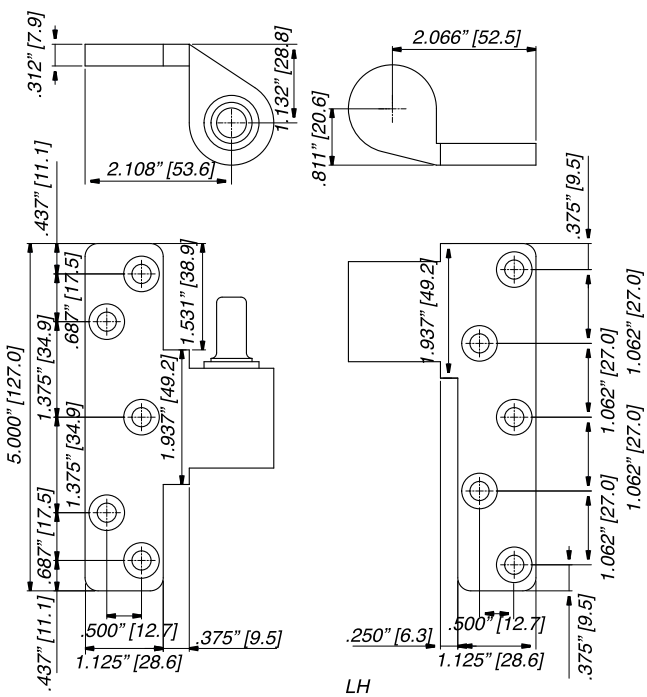
- Die cast aluminum construction
- Full race ball bearing incorporated into bottom pivot portion
- Easy vertical adjustment
- Supplied with fasteners
- Also available in dark bronze and black

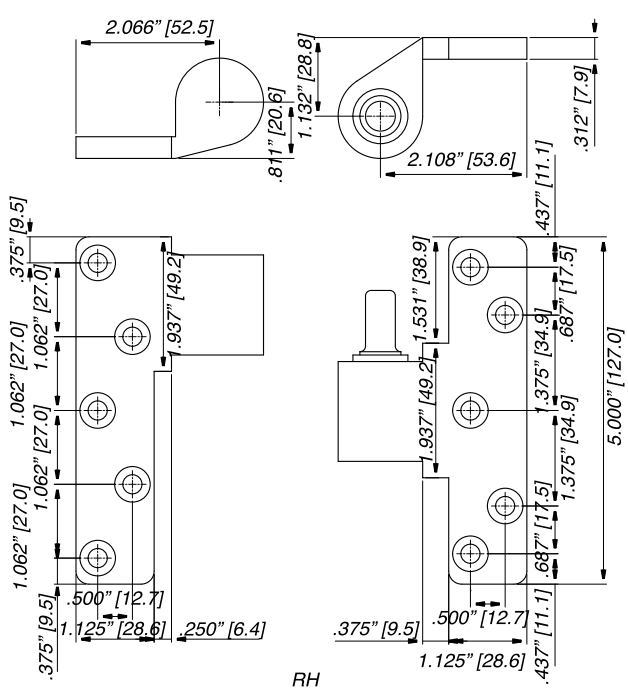


10 Series

3/4" (19.05 mm) Offset

IP-10-LH-AL	LH, Clear
IP-10-RH-AL	RH, Clear
IP-10-LH-DU	LH, Dark Bronze
IP-10-RH-DU	RH, Dark Bronze
IP-10-LH-DU-2	LH, Black
IP-10-RH-DU-2	RH, Black
Backing Plate	
IP-10	Steel Backing Plate



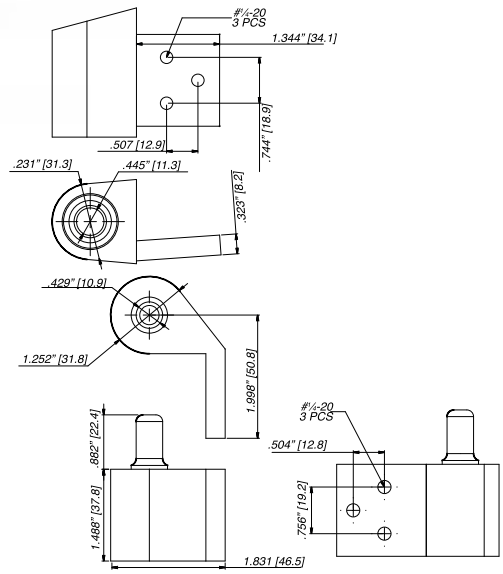


IP-22 Series

3/4" (19.05 mm) Offset

IP-22-LH-AL	LH, Clear LH,
IP-22-LH-DU	Dark Bronze
IP-22-RH-AL	RH, Clear RH,
IP-22-RH-DU	Dark Bronze







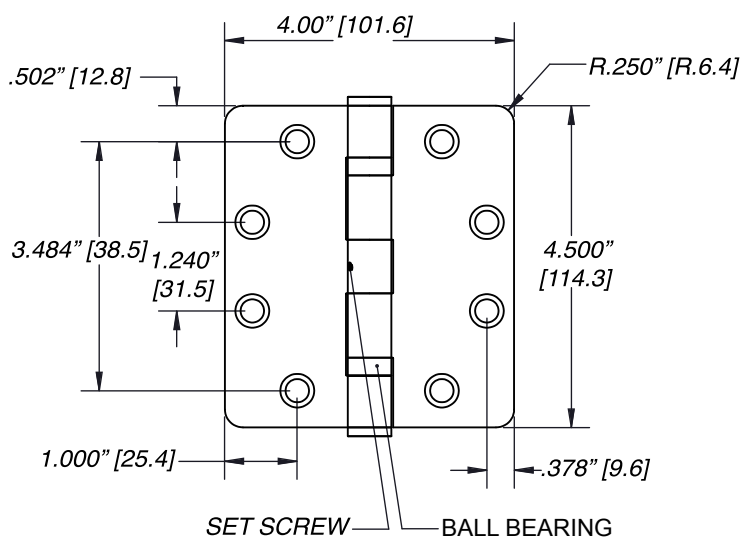
Butt Hinge - 45 Series

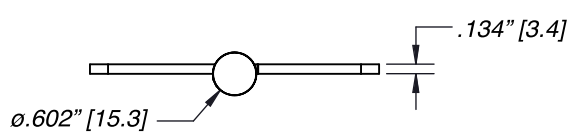
Dimensions: 4.5" x 4" x .134" (114.3 mm x 101.6 mm x 3.4 mm)

- Non-corrosive stainless steel
- Non-removable pin (prevents removal when door is in closed position)
- Zero swagged with 1/4" radius corner
- Available finishes: Clear, Dark Bronze
- Single packs include machine and wood screws (1/box), Bulk packs include machine screws only

4540NRP2BB- AL	Single pack, Clear (32D)
IL-4540BBNRP-AL BULK	Bulk pack, Clear (32D)
4540NRP2BB-DU	Single pack, Dark Bronze
IL-4540BBNRP-DU BULK	Bulk pack, Dark Bronze
Back Up Plate	
IL4-BP-H	Back up plate





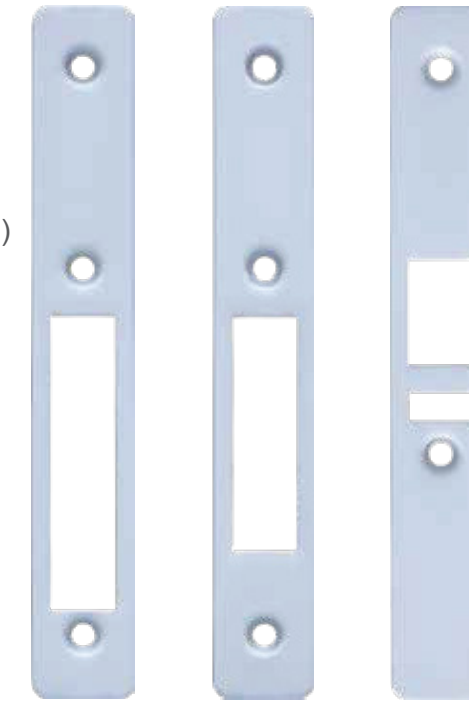


Faceplates

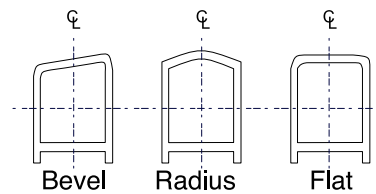
For 185 Series Deadbolts, 451and 452 Deadlatches

Finishes: Aluminum Anodized
Dark Bronze Anodized
Black Anodized

Dimensions: 1" x 6 7/8" (25.4 mm x 174.63 mm)



Faceplate Styles



How To Order Faceplates

FP - DB - F - NH - 628

1	2	3	4	5
MODEL NO.	TYPE	STYLE	HANDING	FINISH

2 TYPE	
DB	Deadbolt
HB	Hookbolt
DL	Deadlatch
RDL	Reversible Deadlatch

3 STYLE	
F	Flat
B	Bevel
R	Radius
RW	Radius with Weather Strip

4 HANDING	
NH	No Hand
RH	Right Hand
LH	Left Hand

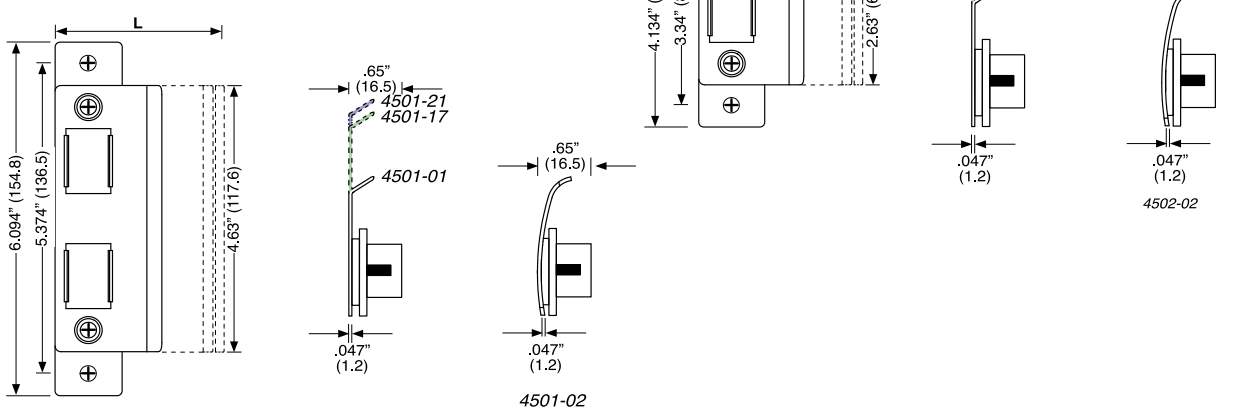
5 FINISH	
628	Aluminum (AL)
313	Duronotic Dark Bronze (DU)
335	Black (BLK)

Deadlatch Strikes



Deadlatch Strikes

4501-01	1.87" (45.7 mm) Long Lip Standard, Clear
4501-01-DU	1.87" (45.7 mm) Long Lip Standard, Dark Bronze
4501-02	1.87" (45.7 mm) Long Lip Radius, Clear
4501-02-DU	1.87" (45.7 mm) Long Lip Radius, Dark Bronze
4502-01	1.87" (45.7 mm) Short Lip Standard, Clear
4502-01-DU	1.87" (45.7 mm) Short Lip Standard, Dark Bronze
4502-02	1.87" (45.7 mm) Short Lip Radius, Clear
4502-02-DU	1.87" (45.7 mm) Short Lip Radius, Dark Bronze
4501-17	2.90" (73.6 mm) Long strike extended lip for center hung doors 4" (101.60 mm) frame, Clear
4501-21	3.13" (79.5 mm) Long strike extended lip for center hung doors 4.5" (114.30 mm) frame, Clear
4502-17	2.90" (73.6 mm) Short strike extended lip for center hung doors 4" (101.60 mm) frame, Clear
4502-21	3.13" (79.5 mm) Short strike extended lip for center hung doors 4.5" (114.30 mm) frame, Clear



Threshold Bolt – THB-4015 Series for Deadbolt and Hookbolt

THB-415 is a two-point lock that enhances the security of double door installations. When the deadbolt is actuated, the bolt extends in to the threshold. Three point locking is achieved when a Threshold bolt is used in conjunction with a header bolt.

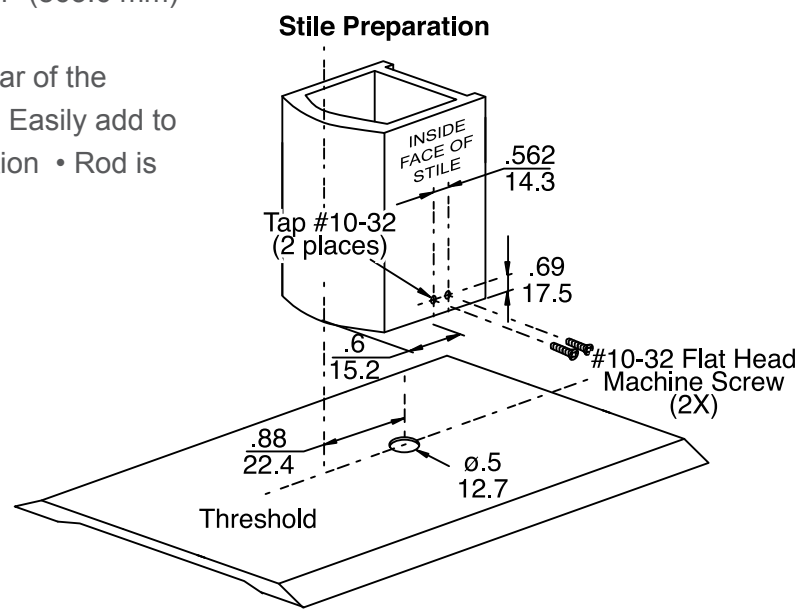


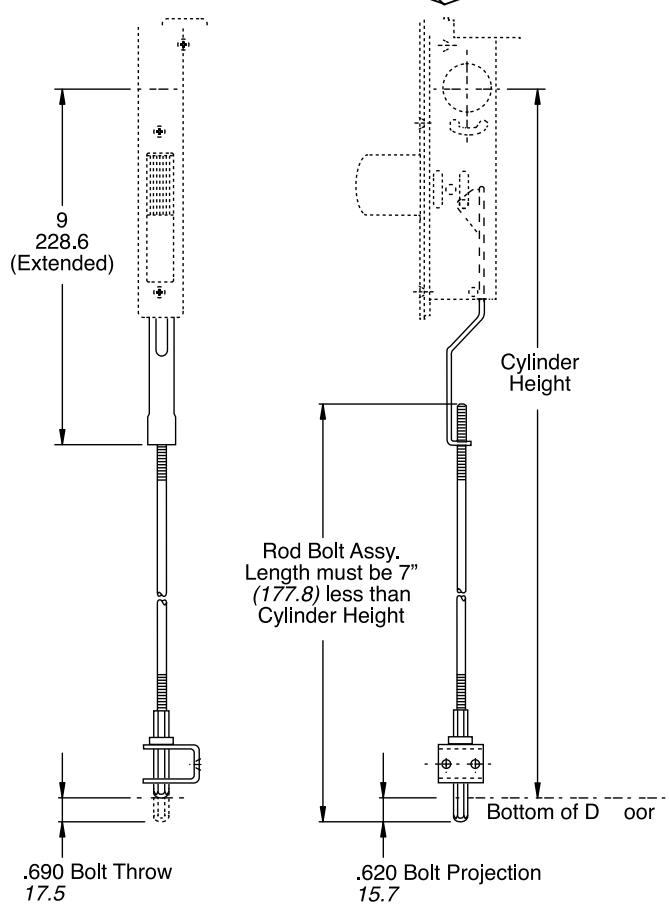
Throw: 11/16" (17.45 mm)
Cylinder Height: 34" (863.6 mm)

• Attaches to the rear of the pivoting deadbolt • Easily add to an existing installation • Rod is zinc plated steel

THB-4015







Header Bolt – HDB-4016 Series for Deadbolt

HDB-4016 provides two-point locking for double door installations. The actuation of the lock throws the bolt into the header of the active leaf.

Doors: up to 7' (2133.6 mm)
Cylinder Height: no less than 35" (889 mm)
Backsets: 31/32" (24.59 mm), 1 1/8" (25.58 mm), 1 1/2" (38.1 mm)

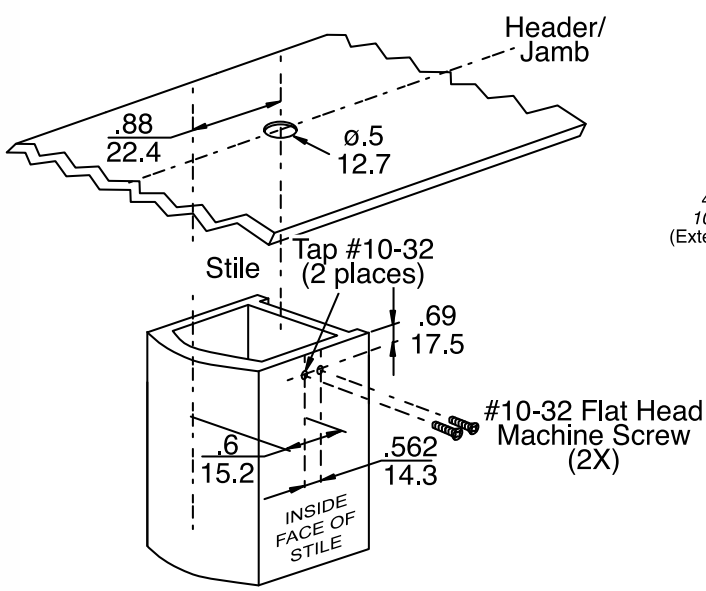


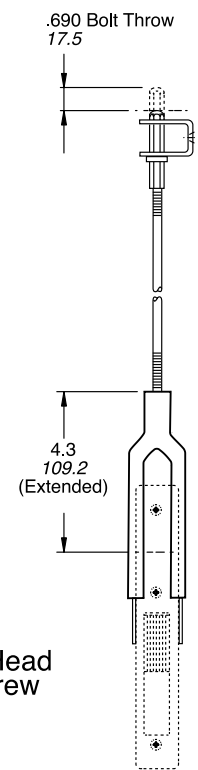
- Attaches to the front slot of the deadbolt
- Cylinder height adjustment below 53" (1346.2 mm) can be accomplished by cutting threaded rod
- Rod is zinc plated steel

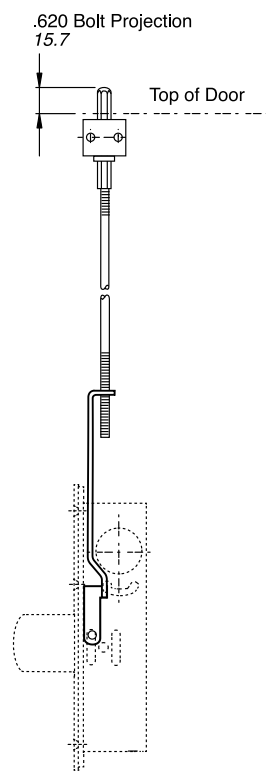
THB-4016



Stile Preparation







Header Bolt – HDB-4085 Series for Deadbolt

HDB-4085 provides a top of door, third locking point on the inactive leaf. With the actuation of the lock, the bolt extends into the header strike with a “scissor like” action.

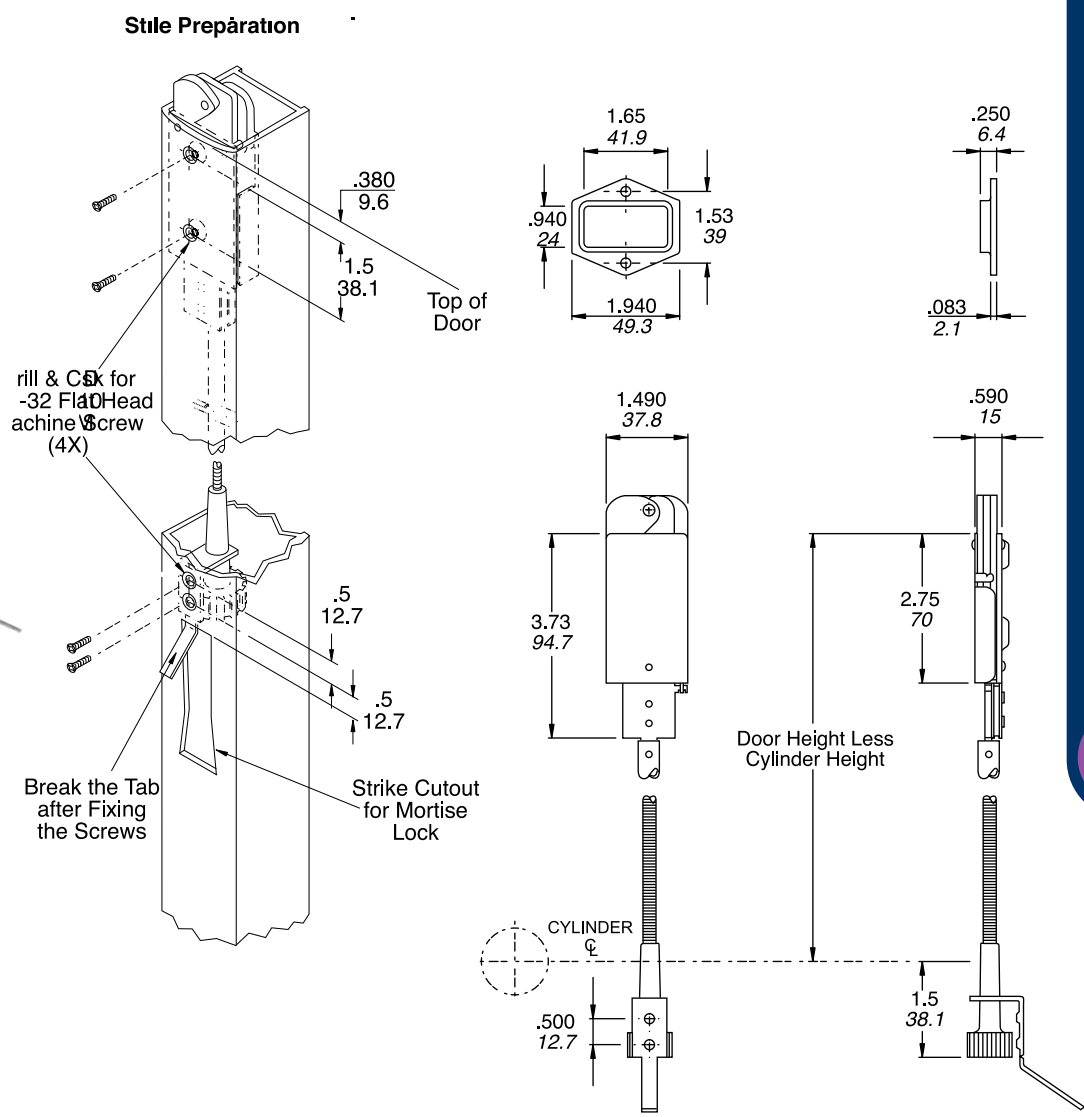
- Installed in the inactive leaf
- Nylon strike included (required for operation)
- Rod is zinc plated steel
- Centerline of Cylinder to top of door

HDB-4085	30" to 50" (752 mm to 1270 mm)
HDB-4085-1	55" to 78" (1397 mm to 1981.2 mm)
HDB-4085-2	79" to 92" (2006.6 mm to 2336.8 mm)



THB-4015





Flush Bolt – FLB Series

The FLB Series provides an easy retrofit and economical solution for simply securing the inactive leaf of a double door.

Throw: 5/8" (15.87 mm) or 7/8" (22.23 mm)

Offset: 1/8" (3.18 mm) - 11" (279.40mm) rod

Also available:

Throw: 5/8"

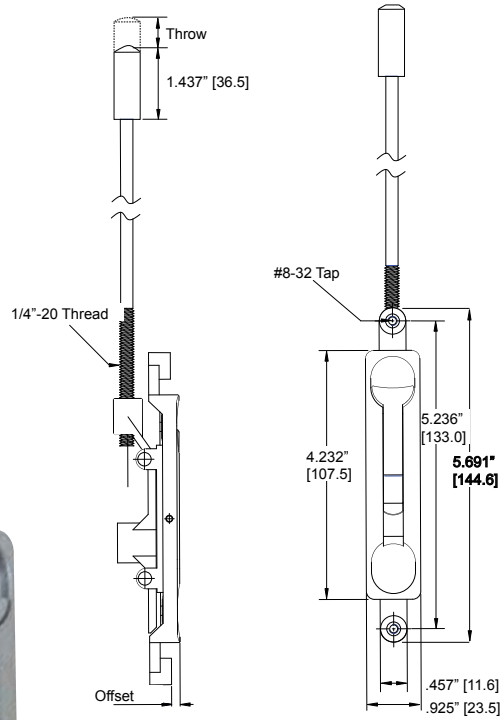
Offset: 1/8" (3.18mm) – 16" (406.4mm) rod

- Adjust length by turning the nylon tip
- Zinc plated steel rod with nylon tip is standard; Metal tip available special order in 1/8" (3.18 mm) offset, 5/8" (15.87 mm) throw
- Available in Aluminum or Dark Bronze
- Additional Guide Pack sold separately (FBL-Guide Pack)

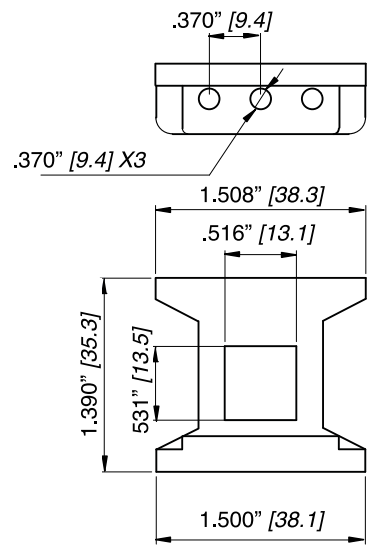


FLB-58-18DU-M

FLB-58-18AL



Threshold / Header Preparation



How To Order Flush Bolts

FLB - 58 - 18 - AL - 16

1	2	3	4	5
MODEL NO.	THROW	OFFSET	FINISH	SPECIAL

2 THROW	
58	5/8"(16mm)
78	7/8" (22mm)

3	
18	1/8" (28.58mm)

4 FINISH	
AL	Aluminum
DU	Dark Bronze

5	
16	16" (406.40mm)
M	Metal Tip
___	Leave Blank if neither apply

Two-Point Flush Bolt – IL-1880 Series

IL-1880 Series is an alternative to the FLB Series Flush Bolt to secure the inactive leaf of a double door. It simplifies the process with one operation instead of two.
Operates as auxiliary lock and is not to be utilized as a stand-alone locking mechanism.

Throw: 23/32" (18.3mm)

- Steel hexagonal bolt, plated
- Interlocking mechanism prevents the engagement of main lock's pivoted bolt until the vertical bolts are locked and prevents unlocking of vertical bolts when the pivoted bolt is locked
- Operates in conjunction with pivoting deadbolts (185 and HB185)

	Cylinder Height up to:	Door Dims	Finish
IL1880-1-84-AL	37" (939.8 mm)	84" (2133.6 mm)	Clear
IL1880-1-84-DU	37" (939.8 mm)	84" (2133.6 mm)	Dark Bronze
IL1880-1-84-BLK	37" (939.8 mm)	84" (2133.6mm)	Black
IL1880-1-96-AL	37" (939.8 mm)	96" (2438.4 mm)	Clear
IL1880-1-96-DU	37" (939.8 mm)	96" (2438.4 mm)	Dark Bronze
IL1880-1-96-BLK	37" (939.8 mm)	96" (2438.4 mm)	Black
IL1880-2-96-AL	42" (1066.8 mm)	96" (2438.4 mm)	Clear
IL1880-2-96-DU	42" (1066.8 mm)	96" (2438.4 mm)	Dark Bronze
IL1880-2-96-BLK	42" (1066.8 mm)	96" (2438.4 mm)	Black

Lock Only, No Rods:

IL1880-AL	Clear
IL1880-DU	Dark Bronze
IL1880-BLK	Black



THB-1880-AL

Lock Indicator Sets –LI-408

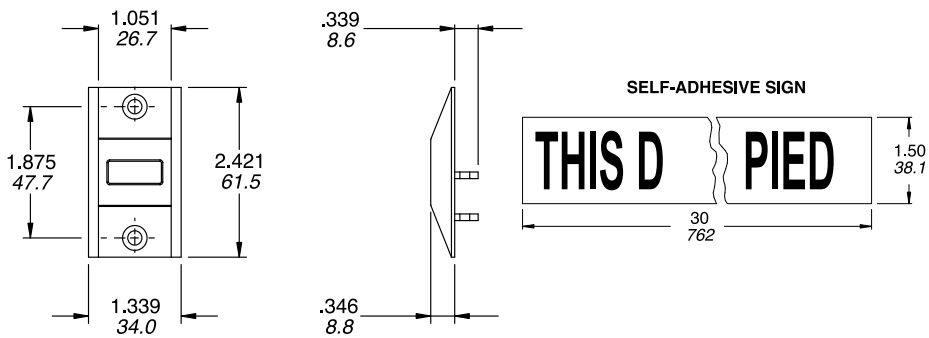
This exit door indicator provides notification of “locked”’ or “open” to an exit door. “Open” appears in Green letters and “Locked” appears in Red letters.

- Deadbolt (straight or hook bolt) accessory
- Includes 2 self-adhesive header signs (below), 2 pins and 2 screws
- Fits standard 1 3/4" (44.4 mm) doors
- Zinc alloy escutcheon

LI-408-AL Aluminum Powder Coat Finish

LI-408-DU Dark Bronze Powder Coat Finish





Replacement Header Sign – self-adhesive

22-HS-BIO “THIS DOOR TO REMAIN UNLOCKED WHEN THE BUILDING IS OCCUPIED”

22-HS-DBH “THIS DOOR TO REMAIN UNLOCKED DURING BUSINESS HOURS”

THIS DOOR TO REMAIN UNLOCKED WHEN THE BUILDING IS OCCUPIED

THIS DOOR TO REMAIN UNLOCKED DURING BUSINESS HOURS

Kick Down Door Stop - KDDH Series

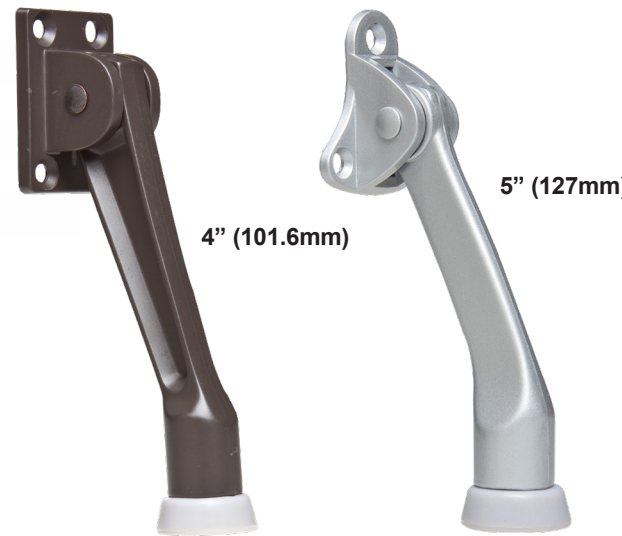
- Concentric groove design on stop provides maximum non-slide grip
- Stainless steel spring retains arm in vertical position when not in use
- Narrow mounting bracket suits most doors
- Available finishes are Clear, Dark Bronze and Black

Dimensions:

4” (101.6mm); Base: 7/8” x 1” x 3/4” (22.2 mm x 25.4 mm x 19.1 mm)

5” (127 mm); Base: 1 1/2” x 1” x 2” (22.2 mm x 25.4 mm x 19.1 mm / 38.1 mm x 50.8 mm)

IL-KDDH-4-AL	4” (101.6 mm), Clear
IL-KDDH-4-AL	4” (101.6 mm), Dark Bronze
IL-KDDH-4-AL	4” (101.6 mm), Black
IL-KDDH-4-AL	5” (127 mm), Clear
IL-KDDH-4-AL	5” (127 mm), Dark Bronze
IL-KDDH-4-AL	5” (127 mm), Black



Push Down Door Stop - IL-PDDH Series

- Heavy duty design for metal or wood doors
- Step operation for holding and releasing
- Grooved strike for added holding and strength
- Available finishes are Clear, Dark Bronze and Black

Dimensions:

7 3/4” x 1 5/8” x 1 13/64”

(196.9 mm x 41.28 mm x 30.56 mm)



IL-PDDH-AL	4” (101.6 mm), Clear
IL-PDDH-DU	4” (101.6 mm), Dark Bronze
IL-PDDH-BLK	4” (101.6 mm), Black
IL-PDDH-26D	5” (127 mm), Clear
IL-PDDH-Replacement Tip	Replacement Tip for Push Down Door Stop

Specifications
Backset: 2-3/8” (60mm)
Crossbore: 1 1/4” (30mm)
Door thickness range: 1-1/4” - 2-1/4” (30mm-55mm)

Night Latch

Economical night latch operates by key outside, turn knob inside. Bolt can be held back by slide button. No hold back model available. Painted brass finish blends into any decor.

220-53-41 Box Pack

220-53-41 less cylinder Box Pack

220NHB -53-41 Box Pack No Hold Back

220-53-51 Clam Shell Pack



Surface Deadlock

Surface deadlock replaces most night latches with no additional drilling or mortising required. Operates by key outside, turn knob inside. Bolt extends 3/4” (20mm).

Painted brass finish

545-54-41 Box Pack

545-54-51 Clam Shell Pack



Jimmyproof Locks

Rugged jimmyproof locks use verticle gate locking action to lock two bolts into a strike plate.

Specifications

Backset: 2-1/2” (64mm)
Crossbore: 1 1/4” (30mm)
Door thickness range: 1-1/4” - 2-1/4” (30mm-55mm)
Keyway: KW1

Single Cylinder Jimmyproof Locks

Jimmyproof lock with painted brass finish, operates by key outside, turn knob inside.

530-53-41 Box Pack - angle strike

530-53-41 less cylinder

530-53-51 Clam shell pack - angle strike

539-53-41 less cylinder



Double Cylinder Jimmyproof Locks

Jimmyproof lock with painted brass finish, operates by key both sides. Available in KW1 or SC1 keyway.

535-53-41 Box Pack - angle strike

535SC-53-41 Box pack - angle strike (SC1 keyway)

535-53-51 Clam shell pack - angle strike



Garage Door Lock

For use on garage doors with standard mounting holes. Unlocks by key outside, turnknob inside. Bolt may be held back by turnknob.

Specifications
Backset: 2” (51mm)
Less Cylinder Only

1800-28-41 less cylinder Box Pack



Rim Lockset

590-04-51 Rim Lockset - Vertical Mount Function

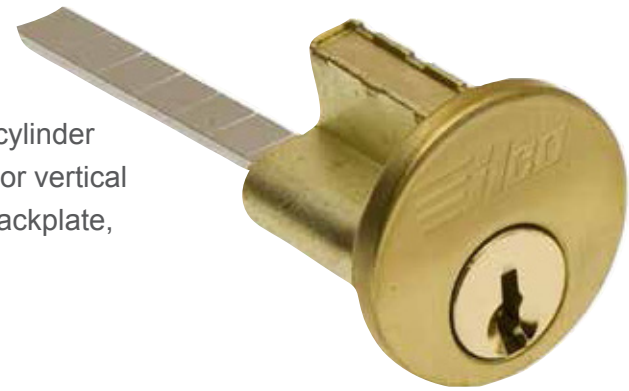


591-04-51 Rim Lockset - Horizontal Mount Function



5 Pin Zinc Rim Cylinder

Features 5 pin tumbler mechanism. Zinc rim cylinder includes tail piece which adapts for hotizontal or vertical applications. Packed with break off screws, backplate, cylinder ring and two keys.



605KW-04-51	Kwikset keyway, 04 finish. keyed different, clam shell packed
605KW-04-41	Kwikset keyway, 04 finish. keyed different, box packed
605KW-04-41 KA2	Kwikset keyway, 04 finish. keyed alike x 2, box packed
605KW-04-41 KA10	Kwikset keyway, 04 finish. keyed alike x 10 box packed
605KW-04-41 KA12412	Kwikset keyway, 04 finish. all keyed alike box packed
605KW-28-41	Kwikset keyway, 28 finish. keyed different, box packed
605SC-04-51	Schlage keyway, 04 finish. keyed different, clam shell packed
605SC-04-41	Schlage keyway, 04 finish. keyed different, box packed
605SC-04-41 KA2	Schlage keyway, 04 finish. keyed alike x 2, box packed
605SC-04-41 KA12412	Schlage keyway, 04 finish. all keyed alike box packed
605SC-04-41 KA13514	Schlage keyway, 04 finish. all keyed alike box packed
605SC-28-41	Schlage keyway, 28 finish. keyed different, box packed
605SC-28-41 KA12415	Schlage keyway, 28 finish. all keyed alike box packed

Replacement Hardware

Replacement Door Knobs



Fashioned from solid brass

197-03-51 Complete with no. 751 #20 thread spindle and one 776 set screws per knob.

A403P Box Pack with knobs and set screws only



Fashioned from wrought steel brass plated

198-04-51 Complete with no. 751 #20 thread spindle and one 776 set screws per knob.

A410 Box Pack with knobs and set screws only



Fashioned from crystal acrylic

199A-03-51 Complete with no. 751 #20 thread spindle and one 776 set screws per knob

AG30A Box Pack with knobs and set screws only

Replacement Roses



Fashioned from solid brass and complete with 4 mounting screws. Outside dia. 2 1/4" (57mm), inside hole dia. 1/2" (13mm). .

211-03-51 These roses fit 198, 199, and A410 knobs.

212-03-51 These roses fit 197 and A403P knobs.

Trim Plate - Satin Brass



Fashioned from solid brass and complete with 8 mounting screws. Dimensions 7" x 2 1/4" (178mm x 57mm). Key-way to spindle hub 2 1/4" (57mm) "centers".

213-04-51 Skin packed, brass lacquer finish

Replacement Latch for Tubular Locks

Replacement passage latch for tubular locks. Complete with screws.

216-03-51 Clam shell packed, Bright Brass finish



“Crystal” Acrylic Design Tubular Latchset

Excellent replacement latchset. Comes complete with knob, spindle, latch, roses, screws, and strike.

218A-03-51 Clam shell packed, 2-3/8” backset



Mail Box Locks

113-14-51 Mail Box Lock with Spring Clip

114-14-51 Mail Box Lock with Threaded Barrel



Showcase Lock

For display cases and showcase windows with sliding doors. Fits 1/4” (6mm) thick glass doors. Furnished with two keys. Availalble keyed different or keyed alike.

247-14-11 Box packed



Lock Pick Gun

With a snap of the finger, the tempered steel needle (pick) strikes the bottom pins sharply. This force is transferred to the upper pins and they rise in the chambers, momentarily creating a large shear line. Pressure from the tension wrench then turns the plug to the open position. Includes (2) complete set of extra springs, (3) straight picks, (3) angle picks, (2) tension wrenches.

827-00-8X Lock Pick Gun



Frangible Shackle Padlock

One key fits all.

1402-04 Frangible Shackle Padlock



.003 Color Pin Kit

Includes 40 top pins and 79 bottom pins

797-00-8X .003 Color Pin Kit



Split Key Rings

Available in 8 popular sizes

261-00-8X	5/8”(16mm)
262-00-8X	3/4” (20mm)
263-00-8X	7/8” (22mm)
264-00-8X	1” (25mm)
265-00-8X	1-3/16” (30mm)
266-00-8X	1-1/4” (32mm)
267-00-8X	1-1/2” (38mm)
268-00-8X	2” (51mm)



NOTES:

WARRANTY Terms and Conditions

This limited warranty applies to cylinders, storefront hardware and exit devices, purchased new from Kaba Ilco Corp. hereinafter referred to as “Kaba Ilco” or reseller by the original end user purchaser on the original site of installation for normal use and not for resale.

Kaba Ilco warrants that a covered product is free from defects in material and workmanship subject to the terms and conditions set out below.

This warranty does not apply to any defects or malfunctions resulting from improper installation or use. Products and parts not manufactured by Kaba Ilco are guaranteed only in accordance with that manufacturer’s warranty. Kaba Ilco shall not be liable for any consequential or incidental expenses resulting from breach of this warranty or any implied warranty.

This warranty is expressly given and accepted in lieu of any and all other warranties, expressed or implied, including without limitation any warranty of merchantability or fitness for a particular purpose. To the extent that they cannot be disclaimed, the implied warranties are limited in duration to the life of the express warranty. Incidental and consequential damages are excluded from coverage under this warranty. Some states/jurisdictions do not allow for the disclaimers, limitations and exclusions identified above; as a result, they may not apply to you. This warranty gives you specific rights, and you may also have other legal rights which may vary from state to state or from one jurisdiction to another.

No distributor, dealer, sales representative nor any other person has been authorized to make any affirmation, representation or warranty regarding the product, other than those contained in this limited warranty, and if made, shall not be enforceable against Kaba Ilco. Kaba Ilco reserves the right to modify this warranty at any time, it being understood that such modification will not alter the warranty conditions applicable to the products sold while this warranty is in effect.

We will, at our discretion, repair or replace free of charge, including shipping charges back to end user, any product found to be defective and subject to this warranty, provided it is delivered pre-paid to Kaba Ilco.

The end user is responsible for the cost of removal and reinstallation. To assure your return is properly handled, contact Kaba Ilco customer service prior to sending any product. This warranty does not apply to any defects or malfunctions resulting from improper installation, improper use or normal wear and tear.

Cylinder Limited Warranty
Kaba Ilco offers to the original purchaser a limited one (1) year warranty on brass cylinders against defects in materials and workmanship.

Kaba Ilco offers to the original purchaser a limited six (6) months warranty on zinc die cast cylinders against defects in materials and workmanship.

Storefront Hardware Limited Warranty
Kaba Ilco offers a limited five (5) year warranty on all storefront hardware bearing the following item numbers 185 series deadbolts, 451 series deadlatches, FP series faceplates, 4501/4502 series strike sets, 459 series paddle handles, 456 series lever handles, 404 series cylinder guards, 408 series lock indicators, 4015 series threshold bolts, 4016 and 4085 series header bolts and FLB series flush bolts against defects in material and workmanship.

Exit Device Limited Warranty Kaba Ilco offers a limited two (2) year warranty on all exit devices and accessories bearing the following item numbers 128 Series CVR and 129 Series Rim exit devices against defects in material and workmanship.

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Said trademarks and/or trade names are nominated only for the purposes of information in order that any cylinder, lock, key and/or door hardware for which our products are made can be rapidly identified.

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Storefront Hardware & Replacement Hardware Catalog



North America:
U.S.A, Canada, Caribbean Islands

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Kaba Ilco Corp.
400 Jeffreys Rd, Rocky Mount, NC 27804
Ph: 800.334.1381 or 252.446.3321
Fax: 252.446.4702